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- Sprockets
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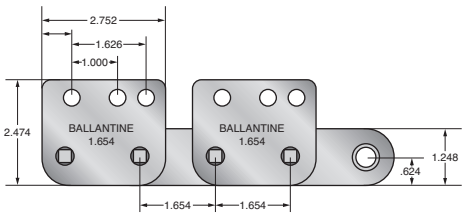
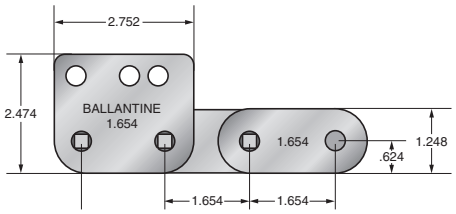
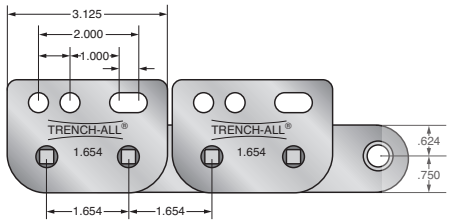
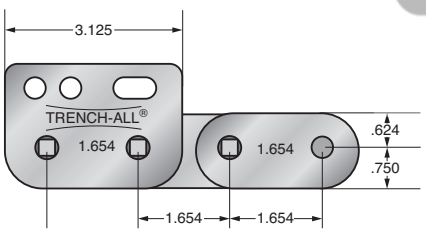
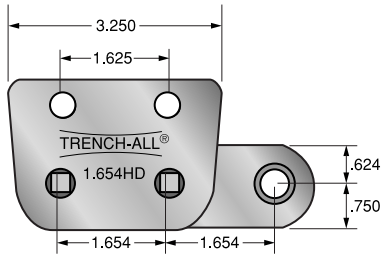
The Next Evolution of Trencher Chain ("The NET")

Ballantine, Inc. in conjunction with our Parent Company (US Tsubaki), have developed The Next Evolution of Trencher Chain Design, referred to simply as "The NET". By partnering the philosophies of an Evolving Manufacturing Technology, Customer Requirements and Ballantine's field experience or the working mans school of hard knocks we have put a plan in place for product innovation as well as continuous improvements of already celebrated chain designs.

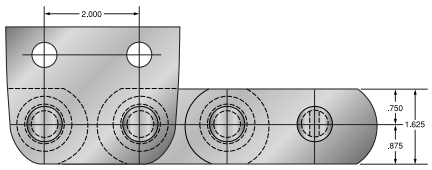
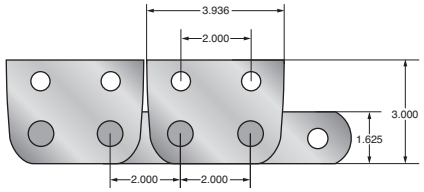
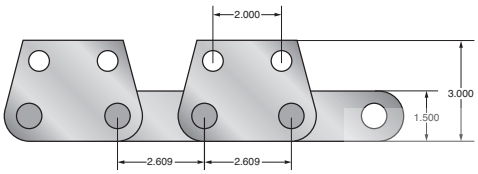
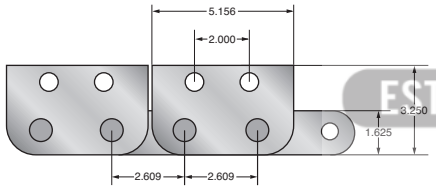
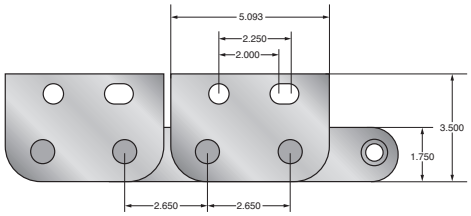
The proprietary steel for all chain components sourced from proven steel mills is certified and tested for conformance to strict quality standards. Micron control for bushings plus the industry's best process controls for component fabrication and chain assembly provide the smoothest, most precise chain articulation. Strict heat treat processes ensure cohesive grain structure and maximum component strength. These materials and processes along with our commitment to quality (ISO 9001:2000 Certified) provide consistent high product quality time after time. So what does "The NET" mean to you; it means if you are using Ballantine chain and components you are utilizing a combination of the best engineered balance of Wear Life, Fatigue Life and Tensile Strength. This translates directly into less downtime, increased production and profitability.

Ballantine trencher chain is domestically designed, manufactured and distributed by a company with 50 years of proven field performance through partnering with you, the contractor in the underground utility construction industry.

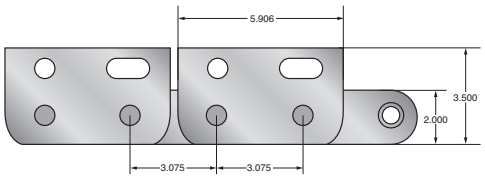
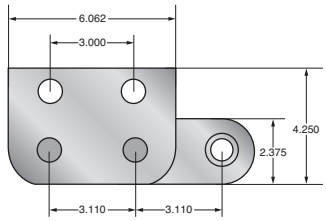
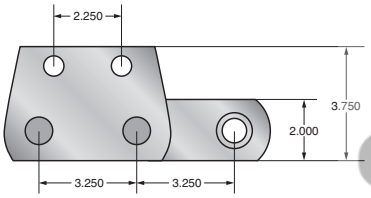
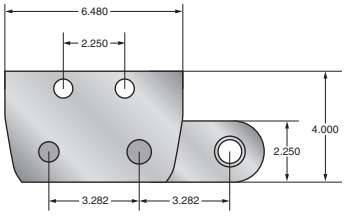
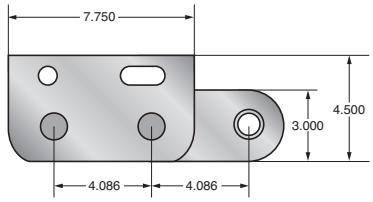
Proven Design • Proven Performance • Proven Value

	Chain I.D. No.	Chain Designation	Chain Feature	Chain Benefits
	564-2	Standard	• .250 thick side plate • Original 3 bolt hole attachment link	• Extended wear life • Original & aftermarket cutter options
	564-4	Standard	• .250 thick side plate • Original 3 bolt hole attachment link	• Extended wear life • Original & aftermarket cutter options
	TA1654-2	Heavy Duty	• ABF (Anti Back Flex) • Raised Rivet • 7/16” longer attachment slide area	• Rigid chain keeps cutters at correct attack angle • Additional material from center point of pin to bottom of chain for extended wear • Extended sliding wear life. Distributes wear evenly
	TA1654-4	Heavy Duty	• Raised Rivet • 7/16” longer attachment slide area	• Additional material from center point of pin to bottom of chain for extended wear • Extended sliding wear life. Distributes wear evenly
	TA1654HD-2	Premium	• ABF (Anti Back Flex) • Raised Rivet • 1/2” longer attachment slide area • .250 thick side plate	• Rigid chain keeps cutters at correct attack angle • Additional material from center point of pin to bottom of chain for extended wear • Extended sliding wear life. Distributes wear evenly • Extended wear life

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	Chain I.D. No.	Chain Designation	Chain Feature	Chain Benefits
	2-4	Standard	• Economical chain line • Chain line used throughout the industry	• Low cost alternative • Common components
	2ABF-2	Heavy Duty	• ABF (Anti Back Flex) • Raised Rivet	• Rigid chain keeps cutters at correct attack angle • Additional material from center point of pin to bottom of chain for extended wear
	2609-2	Standard	• Historically the industry standard for mid-sized riding trenchers	• Compatible with older chain components
	2609ABF-2	Heavy Duty	• ABF (Anti Back Flex) • longer attachment slide area	• Rigid chain keeps cutters at correct attack angle • Extended sliding wear life. Distributes wear evenly
	TA265-2	Premium	• ABF (Anti Back Flex) • Raised Rivet • longer attachment slide area	• Rigid chain keeps cutters at correct attack angle • Additional material from center point of pin to bottom of chain for extended wear • Extended sliding wear life. Distributes wear evenly

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	Chain I.D. No.	Chain Designation	Chain Feature	Chain Benefits
	TA3075-2	Premium	• ABF (Anti Back Flex) • Raised Rivet • Strongest chain line for the mid-sizes riding trenchers	• Rigid chain keeps cutters at correct attack angle • Additional material from center point of pin to bottom of chain for extended wear • Best chain in demanding conditions for mid-sized riding trenchers
	TA3110-2	Premium	• ABF (Anti Back Flex) • Raised Rivet	• Rigid chain keeps cutters at correct attack angle • Additional material from center point of pin to bottom of chain for extended wear
	3250-2	Standard	• Historically the industry standard for large rubber tire trenchers	• Compatible with older chain components
	330-2	Heavy Duty	• ABF (Anti Back Flex) • Raised Rivet	• Rigid chain keeps cutters at correct attack angle • Additional material from center point of pin to bottom of chain for extended wear
	TA4086-2	Premium	• ABF (Anti Back Flex) • Raised Rivet	• Rigid chain keeps cutters at correct attack angle • Additional material from center point of pin to bottom of chain for extended wear

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Chain Assembly Configuration	Ballantine Chain Identification No.	Sandy/ Loamy Soil	Soft Soil	Medium Soil	Hard Soil	Rocky Soil	Sticky Soil
Cup Assembly - 4 Pitch Spacing	564-4, TA1654-4, 2-4	■	■				■
Cup Assembly - 2 Pitch Spacing	564-2,TA1654-2, TA1654HD-2 2-2, 2609-2, 2609ABF-2 TA265-2, TA3075-2, TA3110-2 3250-2, 330-2, TA4086-2	■	■	■			
Mix: Terminator & Cup	564-2, TA1654-2, TA1654HD-2, 2-2, 2ABF-2, 2609-2, 2609ABF-2, TA265-2, TA3075-2, TA3110-2			■	■		
Mix: Rotary Carbide & Cup	564-2, TA1654-2, TA1654HD-2, 2609-2, 2609ABF-2,TA265-2, TA3075-2, TA3110-2, 3250-2, 330-2, TA4086-2			■	■		
Bolt On: Terminator	564-2, TA1654-2, TA1654HD-2, 2609-2, 2609ABF-2, TA265-2, TA3075-2,TA3110-2, 3250-2, 330-2, TA4086-2				■	■	
Bolt On: Rotary Carbide	564-2, TA1654-2, TA1654HDHD-2, 2609-2, 2609ABF-2, TA265-2, TA3075-2, TA3110-2, 3250-2, 330-2, TA4086-2				■	■	
Bolt On: Kerf	2-2, 2609-2, 2609ABF-2, TA265-2, TA3110-2, 3250-2, 330-2			■	■	■	
Welded: Terminator	TA1654-2, TA1654HD-2, 2-2, TA2043-2, 2609-2, 2609ABF-2, TA265-2, TA3075-2, A3110-2, 330-2				■	■	
Welded: Aligator (Rotary Carbide)	TA1654-2, TA1654HD-2, 2-2, TA2043-2, 2609-2, 2609ABF-2, TA265-2, TA3075-2, 330-2				■	■	
Welded: H-Plate	TA265-2, A3075-2, TA3110-2, TA4086-2				■	■	

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Soil Type Definitions:

Sandy	Loose Sand, Sandy Loams or any that is predominately comprised of sand
Soft Soil	Loams, Clay, Silt, Soft to medium soils that contain moisture
Medium Soils	Consolidated Loams & Clays, Semi-compacted soils
Hard Soils	Hardpan, Gumbo, Compacted Dry Soils
Rocky Soils	Cobble, Chunk Rock, Gravel, Glacial Till (any non-consistent type of rock)
Sticky Soils	Clay, Gumbo or any soil with high levels of moisture

This chart shows the most popular styles of chain assemblies and recommended guidelines as to their usage. Only basic categories of ground conditions are shown.

These are recommendations only. Please consult a Ballantine representative when matching chain assemblies with specific ground conditions or any special application requirements


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Pedestrian Trenchers

Maxi-Sneaker

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Maxi-Sneaker

Ballantine, Inc.

Bare Chain

	4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
Dig Depth	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
24"	ZB1640400B18	ZB1640200B36	B1370400B18	ZW16500B36	TA1654HD00B36
36"	ZB1640400B22	ZB1640200B44	B1370400B22	ZW16500B44	TA1654HD00B44



Cup Cutter Assembly

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Cup Cutter Assembly	Dig Depth	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
	24"	ZB16404418	ZB16404236	D137044C18	ZW16504236	ZW1654HD04236
	36"	ZB16404422	ZB16404244	D137044C22	ZW16504244	ZW1654HD04244
6" Cup Cutter Assembly	Dig Depth	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
	24"	ZB16406418	ZB16406236	D137064C18	ZW16506236	ZW1654HD06236
	36"	ZB16406422	ZB16406244	D137064C22	ZW16506244	ZW1654HD06244

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Terminator Combo

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Terminator Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24"		ZB164042TM36		T165404M36	T1654HD04M36
	36"		ZB164042TM44		T165404M44	T1654HD04M44
6" Terminator Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24"		ZB164062TM36		T165406M36	T1654HD06M36
	36"		ZB164062TM44		T165406M44	T1654HD06M44



Rock & Frost Combo

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Rock & Frost Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24"		ZB164042RM36		ZW16504M36	TA1654HD04M36
	36"		ZB164042RM44		ZW16504M44	TA1654HD04M44
6" Rock & Frost Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24"		ZB164062RM36		ZW16506M36	TA1654HD06M36
	36"		ZB164062RM44		ZW16506M44	TA1654HD06M44



Bolt on Terminator

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Bolt on Terminator	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24"		ZB164042T36		T1654042T36	T1654HD04T36
	36"		ZB164042T44		T1654042T44	T1654HD04T44
6" Bolt on Terminator	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24"		ZB164062T36		T1654062T36	T1654HD06T36
	36"		ZB164062T44		T1654062T44	T1654HD06T44



Bolt on Rock & Frost

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Bolt on Rock & Frost	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24"		ZB164042R36		ZW16504R36	TA1654HD04R36
	36"		ZB164042R44		ZW16504R44	TA1654HD04R44
6" Bolt on Rock & Frost	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24"		ZB164062R36		ZW16506R36	TA1654HD06R36
	36"		ZB164062R44		ZW16506R44	TA1654HD06R44

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Welded Terminator

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Welded Terminator	Dig Depth					TA1654HD-2
	24"					SH165404S36
	36"					SH165404S44
6" Welded Terminator	Dig Depth					TA1654HD-2
	24"					SH165406S36
	36"					SH165406S44



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Welded Alligator

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Welded Alligator	Dig Depth					TA1654HD-2
	24"					AL16540436
	36"					AL16540444
6" Welded Alligator	Dig Depth					TA1654HD-2
	24"					AL16540636
	36"					AL16540644

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B404004	H404004	**Sprocket** - Drive 10 Tooth; 5/16" Key Way	1
	B758854	60352C91	**Seal** - Grease on Drive Shaft	1
	B404012	H404012	**Key** - 5/16" X 27/32"	1
	B033563	H33563	**Sprocket** - Idler 10 Tooth	AR
	B503664	H503664	**Idler Sprocket** - Idler Assembly 10 Tooth Assembly Includes B033563, B747139, & B033837	AR
	B747139	H747139	**Bearing** - Square Hole, Sealed 1-1/8" ID	1
	B033837	H33837	**Snap Ring**	1
	B232645	H232645	**Bushing** - Square 1-1/8" Idler Shaft	1
	B711432	413-1048	**Bolt** - Hex 5/8" NC X 3" Used With Idler Sprocket	1

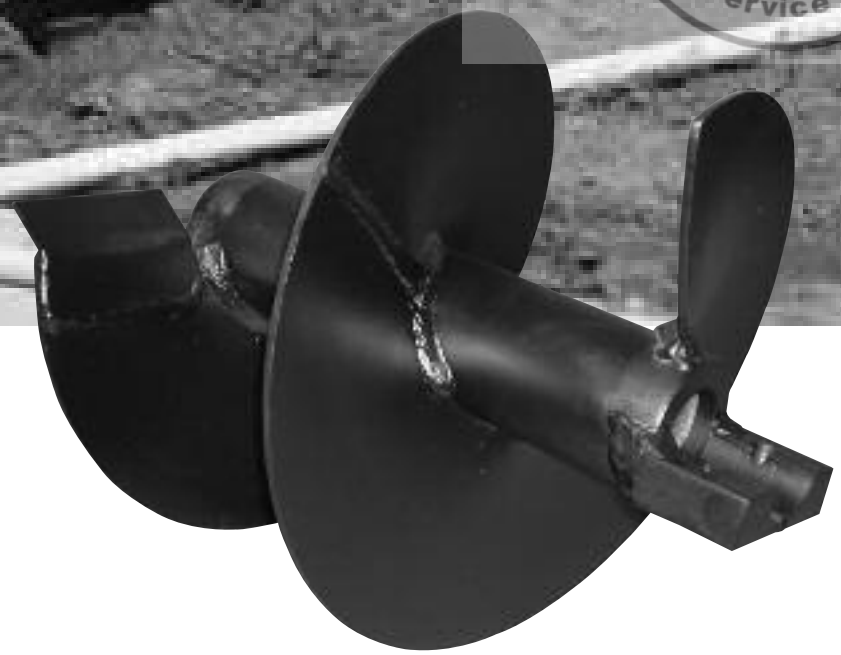
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1.654" Pitch Accessories, continued

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B738054	230-42110	**Nut** - Hex 5/8" Self Locking NC	1
	B033829	H33829	**Bracket** - Sprocket Boom End	1
	B509828		**Bracket** - Boom End Assembly W/Sprocket Includes B711432, B033563, B033829, B738054, B033837, B034199, B056713, B232645, B509349, B742825 & B747139	AR
	B056713	H56713	**Spring** - End Sprocket	1
	B034199	H34199	**Washer** - Spring Stop	1
	B509349	H509349	**Shaft** - Spring Guide Boom End	1
	B350785	H350785	**Shield** - Dirt	2
	58114128	413-1072	**Bolt** - Hex 5/8"-11 X 4 1/2" GR 8 Bolt	2
	582S	495-11066	**Washer** - Flat 5/8"	2

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TF300

Ballantine, Inc.

Bare Chain

Dig Depth	4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
26"	ZB1640400B14	ZB1640200B28	B1370400B14	ZW16500B28	TA1654HD00B28
40"	ZB1640400B19	ZB1640200B38	B1370400B19	ZW16500B38	TA1654HD00B38
45"	ZB1640400B21	ZB1640200B42	B1370400B21	ZW16500B42	TA1654HD00B42
54"	ZB1640400B24	ZB1640200B48	B1370400B24	ZW16500B48	TA1654HD00B48
66"	ZB1640400B29	ZB1640200B58	B1370400B29	ZW16500B58	TA1654HD00B58



Cup Cutter Assembly

	Dig Depth	4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Cup Assembly		564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
	26"	ZB16404414	ZB16404228	D137044C14	ZW16504228	ZW1654HD04228
	40"	ZB16404419	ZB16404238	D137044C19	ZW16504238	ZW1654HD04238
	45"	ZB16404421	ZB16404242	D137044C21	ZW16504242	ZW1654HD04242
	54"	ZB16404424	ZB16404248	D137044C24	ZW16504248	ZW1654HD04248
	66"	ZB16404429	ZB16404258	D137044C29	ZW16504258	ZW1654HD04258
6" Cup Assembly	Dig Depth	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
	26"	ZB16406414	ZB16406228	D137064C14	ZW16506228	ZW1654HD06228
	40"	ZB16406419	ZB16406238	D137064C19	ZW16506238	ZW1654HD06238
	45"	ZB16406421	ZB16406242	D137064C21	ZW16506242	ZW1654HD06242
	54"	ZB16406424	ZB16406248	D137064C24	ZW16506248	ZW1654HD06248
	66"	ZB16406429	ZB16406258	D137064C29	ZW16506258	ZW1654HD06258
8" Cup Assembly	Dig Depth	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
	26"	ZB16408414	ZB16408228	D137084C14	ZW16508228	ZW1654HD08228
	40"	ZB16408419	ZB16408238	D137084C19	ZW16508238	ZW1654HD08238
	45"	ZB16408421	ZB16408242	D137084C21	ZW16508242	ZW1654HD08242
	54"	ZB16408424	ZB16408248	D137084C24	ZW16508248	ZW1654HD08248
	66"	ZB16408429	ZB16408258	D137084C29	ZW16508258	ZW1654HD08258

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Cup Cutter Assembly, continued

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
10" Cup Assembly	Dig Depth	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
	26"	ZB16410414	ZB16410228	D137104C14	ZW16510228	ZW1654HD10228
	40"	ZB16410419	ZB16410238	D137104C19	ZW16510238	ZW1654HD10238
	45"	ZB16410421	ZB16410242	D137104C21	ZW16510242	ZW1654HD10242
	54"	ZB16410424	ZB16410248	D137104C24	ZW16510248	ZW1654HD10248
	66"	ZB16410429	ZB16410258	D137104C29	ZW16510258	ZW1654HD10258
12" Cup Assembly	Dig Depth	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
	26"	ZB16412414	ZB16412228	D137124C14	ZW16512228	ZW1654HD12228
	40"	ZB16412419	ZB16412238	D137124C19	ZW16512238	ZW1654HD12238
	45"	ZB16412421	ZB16412242	D137124C21	ZW16512242	ZW1654HD12242
	54"	ZB16412424	ZB16412248	D137124C24	ZW16512248	ZW1654HD12248
	66"	ZB16412429	ZB16412258	D137124C29	ZW16512258	ZW1654HD12258
14" Cup Assembly	Dig Depth	564-4	564-2		TA1654-2	TA1654HD-2
	26"	ZB16414414	ZB16414228		ZW16514228	ZW1654HD14228
	40"	ZB16414419	ZB16414238		ZW16514238	ZW1654HD14238
	45"	ZB16414421	ZB16414242		ZW16514242	ZW1654HD14242
	54"	ZB16414424	ZB16414248		ZW16514248	ZW1654HD14248
	66"	ZB16414429	ZB16414258		ZW16514258	ZW1654HD14258
16" Cup Assembly	Dig Depth	564-4	564-2		TA1654-2	TA1654HD-2
	26"	ZB16416414	ZB16416228		ZW16516228	ZW1654HD16228
	40"	ZB16416419	ZB16416238		ZW16516238	ZW1654HD16238
	45"	ZB16416421	ZB16416242		ZW16516242	ZW1654HD16242
	54"	ZB16416424	ZB16416248		ZW16516248	ZW1654HD16248
	66"	ZB16416429	ZB16416258		ZW16516258	ZW1654HD16258

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Terminator Combo

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Terminator Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	26"		ZB164042TM28		T165404M28	T1654HD04M28
	40"		ZB164042TM38		T165404M38	T1654HD04M38
	45"		ZB164042TM42		T165404M42	T1654HD04M42
	54"		ZB164042TM48		T165404M48	T1654HD04M48
	66"		ZB164042TM58		T165404M58	T1654HD04M58
6" Terminator Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	26"		ZB164062TM28		T165406M28	T1654HD06M28
	40"		ZB164062TM38		T165406M38	T1654HD06M38
	45"		ZB164062TM42		T165406M42	T1654HD06M42
	54"		ZB164062TM48		T165406M48	T1654HD06M48
	66"		ZB164062TM58		T165406M58	T1654HD06M58
8" Terminator Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	26"		ZB164082TM28		TA165408M28	T1654HD08M28
	40"		ZB164082TM38		TA165408M38	T1654HD08M38
	45"		ZB164082TM42		TA165408M42	T1654HD08M42
	54"		ZB164082TM48		TA165408M48	T1654HD08M48
	66"		ZB164082TM58		TA165408M58	T1654HD08M58
10" Terminator Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	26"		ZB164102TM28		TA165410M28	T1654HD10M28
	40"		ZB164102TM38		TA165410M38	T1654HD10M38
	45"		ZB164102TM42		TA165410M42	T1654HD10M42
	54"		ZB164102TM48		TA165410M48	T1654HD10M48
	66"		ZB164102TM58		TA165410M58	T1654HD10M58
12" Terminator Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	26"		ZB164122TM28		TA165412M28	T1654HD12M28
	40"		ZB164122TM38		TA165412M38	T1654HD12M38
	45"		ZB164122TM42		TA165412M42	T1654HD12M42
	54"		ZB164122TM48		TA165412M48	T1654HD12M48
	66"		ZB164122TM58		TA165412M58	T1654HD12M58

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Rock & Frost Combo

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Rock & Frost Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	26"		ZB164042RM28		ZW16504M28	TA1654HD04M28
	40"		ZB164042RM38		ZW16504M38	TA1654HD04M38
	45"		ZB164042RM42		ZW16504M42	TA1654HD04M42
	54"		ZB164042RM48		ZW16504M48	TA1654HD04M48
	66"		ZB164042RM58		ZW16504M58	TA1654HD04M58
6" Rock & Frost Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	26"		ZB164062RM28		ZW16506M28	TA1654HD06M28
	40"		ZB164062RM38		ZW16506M38	TA1654HD06M38
	45"		ZB164062RM42		ZW16506M42	TA1654HD06M42
	54"		ZB164062RM48		ZW16506M48	TA1654HD06M48
	66"		ZB164062RM58		ZW16506M58	TA1654HD06M58
8" Rock & Frost Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	26"		ZB164082RM28		ZW16508M28	TA1654HD08M28
	40"		ZB164082RM38		ZW16508M38	TA1654HD08M38
	45"		ZB164082RM42		ZW16508M42	TA1654HD08M42
	54"		ZB164082RM48		ZW16508M48	TA1654HD08M48
	66"		ZB164082RM58		ZW16508M58	TA1654HD08M58
10" Rock & Frost Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	26"		ZB164102RM28		ZW16510M28	TA1654HD10M28
	40"		ZB164102RM38		ZW16510M38	TA1654HD08M38
	45"		ZB164102RM42		ZW16510M42	TA1654HD08M42
	54"		ZB164102RM48		ZW16510M48	TA1654HD08M48
	66"		ZB164102RM58		ZW16510M58	TA1654HD08M58
12" Rock & Frost Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	26"		ZB164122RM28		ZW16512M28	TA1654HD12M28
	40"		ZB164122RM38		ZW16512M38	TA1654HD12M38
	45"		ZB164122RM42		ZW16512M42	TA1654HD12M42
	54"		ZB164122RM48		ZW16512M48	TA1654HD12M48
	66"		ZB164122RM58		ZW16512M58	TA1654HD12M58

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Bolt on Terminator

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Bolt On Terminator	Dig Depth		564-2		TA1654-2	TA1654HD-2
	26"		ZB164042T28		T1654042T28	T1654HD04T28
	40"		ZB164042T38		T1654042T38	T1654HD04T38
	45"		ZB164042T42		T1654042T42	T1654HD04T42
	54"		ZB164042T48		T1654042T48	T1654HD04T48
	66"		ZB164042T58		T1654042T58	T1654HD04T58
6" Bolt On Terminator	Dig Depth		564-2		TA1654-2	TA1654HD-2
	26"		ZB164062T28		T1654062T28	T1654HD06T28
	40"		ZB164062T38		T1654062T38	T1654HD06T38
	45"		ZB164062T42		T1654062T42	T1654HD06T42
	54"		ZB164062T48		T1654062T48	T1654HD06T48
	66"		ZB164062T58		T1654062T58	T1654HD06T58

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Bolt on Rock & Frost

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Bolt On Rock & Frost	Dig Depth		564-2		TA1654-2	TA1654HD-2
	26"		ZB164042R28		ZW16504R28	TA1654HD04R28
	40"		ZB164042R38		ZW16504R38	TA1654HD04R38
	45"		ZB164042R42		ZW16504R42	TA1654HD04R42
	54"		ZB164042R48		ZW16504R48	TA1654HD04R48
	66"		ZB164042R58		ZW16504R58	TA1654HD04R58
6" Bolt On Rock & Frost	Dig Depth		564-2		TA1654-2	TA1654HD-2
	26"		ZB164062R28		ZW16506R28	TA1654HD06R28
	40"		ZB164062R38		ZW16506R38	TA1654HD06R38
	45"		ZB164062R42		ZW16506R42	TA1654HD06R42
	54"		ZB164062R48		ZW16506R48	TA1654HD06R48
	66"		ZB164062R58		ZW16506R58	TA1654HD06R58



Welded Terminator

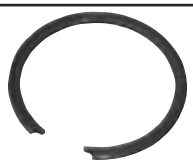
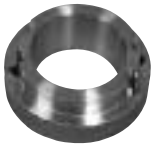
		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Welded Terminator	Dig Depth					TA1654HD-2
	26"					SH165404S28
	40"					SH165404S38
	45"					SH165404S42
	54"					SH165404S48
	66"					SH165404S58
6" Welded Terminator	Dig Depth					TA1654HD-2
	26"					SH165406S28
	40"					SH165406S38
	45"					SH165406S42
	54"					SH165406S48
	66"					SH165406S58



Welded Alligator

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Welded Alligator	Dig Depth					TA1654HD-2
	26"					AL16540428
	40"					AL16540438
	45"					AL16540442
	54"					AL16540448
	66"					AL16540458
6" Welded Alligator	Dig Depth					TA1654HD-2
	26"					AL16540628
	40"					AL16540638
	45"					AL16540642
	54"					AL16540648
	66"					AL16540658

1.654" Pitch Accessories

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B069773	H69773	**Sprocket** - Split Drive 10 Tooth 1 5/8" Bore	1
	B409458A1	409458A1	**Shaft** - Jack	1
	B10316112	10316112	**Ring** - Snap Goes W/409458A1	2
	B520411	H520411	**Shaft** - Drive	1
	B069930	H69930	**Retainer** - Sprocket Hub	1
	B070789	H70789	**Sleeve** - Bearing Race (Wear)	1
	B070045	H70045	**Key** - Square 3/8" X 1 3/4"	3
	B034439	H34439	**Bolt** - U, Auger Retaining	1
	B738039	230-4218	**Nut** - Lock 1/2"	2
	B502526	H502526	**Auger** - Dirt	1
	413632	413-632	**Bolt** - Hex 3/8" X 2"	1
	9211038	92-11038	**Washer** - Lock 3/8"	1
	B748723	192-306	**Washer** - Bearing Lock	1
	B748681	131-1034	**Nut** - Retainer	1

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B028969	H28969	**Bushing** - Right Hand	1
	B158576	H158576	**Bushing** - Left Hand	1
	B747741	651818R91	**Bearing** - Cone	1
	B747568	651817R1	**Bearing** - Cup	2
	B091025	H91025	**Ring** - Retainer	1
	B747576	602957A1	**Bearing** - Cone Inner	1
	B748111	H748111	**Bearing** - Needle	2
	B749085	H749085	**Seal** - Grease	1
	B053546	H53546	**Shield** - Seal	1
	B093682	H93682	**Guide** - Boom	1
	B406835	H406835	**Boom** - Link, Short	2
	B406520	H406520	**Boom** - Link, Long	2
	B033993	H33993	**Bolt** - Boom Adjusting	1
	B068494	H68494	**Sprocket** - Drive 11 Tooth Flush Mount	1

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1.654" Pitch Accessories, continued

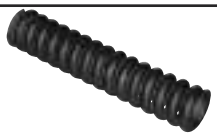
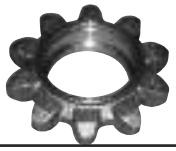
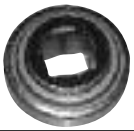
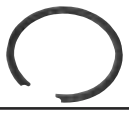
Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B747303	H747303	**Bearing** - Ball, for Flush Mount	2
	B068486	H68486	**Shaft** - Drive Assembly for Flush Mount	1
	B070243	H70243	**Key** - Square 3/8" X 9/16" Flush Mount	1
	2304218	230-4218	**Nut** - Lock 1/2" Flush Mount	2
	B034439	H34439	**Bolt** - U, Auger Retaining Flush Mount	1
	B510750	H510750	**Auger** - Dirt Flush Mount	1
	B048350	H48350	**Sprocket** - Drive Chain 12 Tooth, #60 Chain	1
	B091041	H91041	**Sprocket** - Driven 45 Tooth #60 Chain	1
	B748525	H748525	**Chain** - Roller #60	1
	B747386	H747386	**Sprocket** - Idler 15 Tooth #60 Chain	1
	B208298	H208298	**Belt**	1

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
not shown	B528182	H528182	**Idler Assembly** - Track Roller Front Includes B747642, B747659, B089656, B148751 B749077, B089631, 4131080 & B738054	2
	B148791	H148791	**Roller** - Idler Track	1
	B747642	572564R1	**Bearing** - Cup Tapered Roller	2
	B747659	D29266	**Bearing** - Cone Tapered Roller	2
	B089656	H89656	**Bushing** - Shaft (Sleeve & Seal Seat)	2
	B749077	H749077	**Seal** - Grease	2
	B089631	H89631	**Bearing** - Shaft (Roller)	1
not shown	B550475	H550475	**Roller** - Assembly Track Includes B747642, B747659, B089664, B168013, B749077, B089631, 4131080 & B738054	AR
	B168013	H168013	**Roller** - Idler Track	1
not shown	B089664	H89664	**Bushing** - Shaft (Sleeve & Seal Seat)	2
	413-1080	413-1080	**Bolt** - Hex 5/8" NC X 5"	A/R
	B738054	H738054	**Nut** - Hex 5/8" Self Locking NC	A/R
	B148726	H148726	**Sprocket** - Track Drive	2

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1.654" Pitch Accessories, continued

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B545160	86988970	**Track** - Assembly 10" Cleat 40 Pads	2
	B509992	H509992	**Coupling** - Hydraulic Flexible Couple	1
	B033829	H33829	**Bracket** - Boom End Idler Sprocket (Outer Casting)	1
	B509836	N/A	**Bracket** - Boom End & Spring Assembly (No Sprocket) Includes B033829, B034199, B056713, B509349 & B742825	1
	B742825	38-12432	**Pin** - Roll 3/8" X 2"	1
	B056713	H56713	**Spring** - Boom End Idler Sprocket	1
	B034199	H34199	**Washer** - Spring Retaining	1
	B509349	H509349	**Shaft** - Spring Guide End Sprocket	1
not shown	B563254	H563254	**Cylinder** - Track Adjusting Assembly	AR
	B033563	H33563	**Sprocket** - Idler & Boom End	1
	B503664	H503664	**Sprocket** - Assembly Idler & Boom End Includes B033563, B747139 & B033837	1
	B747139	H747139	**Bearing** - Sealed	1
	B033837	H33837	**Ring** - Retaining Bearing	1

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B232645	H232645	**Bushing** - Square 1 1/8" Idler Shaft	1
	B711432	413-1048	**Bolt** - 5/8" NC X 3"	1
	B737494	230-41110	**Nut** - 5/8" NC Lock Nut	1
	B738658	495-21069	**Washer** - Flat 5/8" (Used on Intermediate Sprockets)	AR
	B560565	H560565	**Boom** - Sprocket 26" Dig Depth 56 Pitches of Chain	1
not shown	B560904	NA	**Boom** - Sprocket Assembly (B560565) Includes B711432, B737494, B033563, B033837, B232645, B560565, B747139	1
	B560573	H560573	**Boom** - Sprocket 40" Dig Depth 76 Pitches of Chain	1
not shown	B560912	NA	**Boom** - Sprocket Assembly (B560573) Includes B711432, B737494, B033563, B033837, B232645, B560573, B747139	1
	B560938	H560938	**Boom** - Sprocket 45" Dig Depth 84 Pitches of Chain	1
not shown	B560946	NA	**Boom** - Sprocket Assembly (B560938) Includes B711432, B737494, B033563, B033837, B232645, B560938, B747139	1
not shown	B567818	H567818	**Boom** - Sprocket 54" Dig Depth 96 Pitches of Chain (Two Brackets)	1
not shown	B567834	NA	**Boom** - Sprocket Assembly (B567818) Includes B711432, B737494, B033563, B033837, B232645, B567818, B747139	1
not shown	B567826	H567826	**Boom** - Sprocket 66" Dig Depth 116 Pitches of Chain (Two Brackets)	1
not shown	B567842	NA	**Boom** - Sprocket Assembly (B567826) Includes B711432, B737494, B033563, B033837, B232645, B567826, B747139	1

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1.654" Pitch Accessories, continued

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B615559	H615559	**Boom** - Channel 26" Dig Depth 56 Pitches of Chain	1
	B615492	H615492	**Boom** - Channel 40" Dig Depth 76 Pitches of Chain	1
	B615419	H615419	**Boom** - Channel 45" Dig Depth 84" Pitches of Chain	1
	B615476	H615476	**Boom** - Channel 54" Dig Depth 96 Pitches of Chain	1
	B615450	H615450	**Boom** - Channel 66" Dig Depth 116 Pitches of Chains	1

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RT60, RT130, RT160

Ballantine, Inc.

Bare Chain

	4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
Dig Depth	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
24" Channel Boom	ZB1640400B13	ZB1640200B26	B1370400B13	ZW16500B26	TA1654HD00B26
24" Rock Boom	ZB1640400B14	ZB1640200B28	B1370400B14	ZW16500B28	TA1654HD00B28
30"	ZB1640400B16	ZB1640200B31	B1370400B16	ZW16500B31	TA1654HD00B31
36"	ZB1640400B18	ZB1640200B36	B1370400B18	ZW16500B36	TA1654HD00B36
42"	ZB1640400B20	ZB1640200B40	B1370400B20	ZW16500B40	TA1654HD00B40



Cup Cutter Assembly

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Cup Assembly	Dig Depth	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
	24" Channel Boom	ZB16404413	ZB16404226	D137044C13	ZW16504226	ZW1654HD04226
	24" Rock Boom	ZB16404414	ZB16404228	D137044C14	ZW16504228	ZW1654HD04228
	30"	ZB16404416	ZB16404231	D137044C16	ZW16504231	ZW1654HD04231
	36"	ZB16404418	ZB16404236	D137044C18	ZW16504236	ZW1654HD04236
	42"	ZB16404420	ZB16404240	D137044C20	ZW16504240	ZW1654HD04240
6" Cup Assembly	Dig Depth	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
	24" Channel Boom	ZB16406413	ZB16406226	D137064C13	ZW16506226	ZW1654HD06226
	24" Rock Boom	ZB16406414	ZB16406228	D137064C14	ZW16506228	ZW1654HD06228
	30"	ZB16406416	ZB16406231	D137064C16	ZW16506231	ZW1654HD06231
	36"	ZB16406418	ZB16406236	D137064C18	ZW16506236	ZW1654HD06236
	42"	ZB16406420	ZB16406240	D137064C20	ZW16506240	ZW1654HD06240

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Terminator Combo

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Terminator Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24" Channel Boom		ZB164042TM26		T165404M26	T1654HD04M26
	24" Rock Boom		ZB164042TM28		T165404M28	T1654HD04M28
	30"		ZB164042TM31		T165404M31	T1654HD04M31
	36"		ZB164042TM36		T165404M36	T1654HD06M36
	42"		ZB164042TM40		T165404M40	T1654HD06M40
6" Terminator Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24" Channel Boom		ZB164062TM26		T165406M26	T1654HD06M26
	24" Rock Boom		ZB164062TM28		T165406M28	T1654HD06M28
	30"		ZB164062TM31		T165406M31	T1654HD06M31
	36"		ZB164062TM36		T165406M36	T1654HD06M36
	42"		ZB164062TM40		T165406M40	T1654HD06M40

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Rock & Frost Combo

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Rock & Frost Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24" Channel Boom		ZB164042RM26		ZW16504M26	TA1654HD04M26
	24" Rock Boom		ZB164042RM28		ZW16504M28	TA1654HD04M28
	30"		ZB164042RM31		ZW16504M31	TA1654HD04M31
	36"		ZB164042RM36		ZW16504M36	TA1654HD04M36
	42"		ZB164042RM40		ZW16504M40	TA1654HD04M40
6" Rock & Frost Combo	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24" Channel Boom		ZB164062RM26		ZW16506M26	TA1654HD06M26
	24" Rock Boom		ZB164062RM28		ZW16506M28	TA1654HD06M28
	30"		ZB164062RM31		ZW16506M31	TA1654HD06M31
	36"		ZB164062RM36		ZW16506M36	TA1654HD06M36
	42"		ZB164062RM40		ZW16506M40	TA1654HD06M40



Bolt on Terminator

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Bolt On Terminator	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24" Channel Boom		ZB164042T26		T1654042T26	T1654HD04T26
	24" Rock Boom		ZB164042T28		T1654042T28	T1654HD04T28
	30"		ZB164042T31		T1654042T31	T1654HD04T31
	36"		ZB164042T36		T1654042T36	T1654HD04T36
	42"		ZB164042T40		T1654042T40	T1654HD04T40
6" Bolt On Terminator	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24" Channel Boom		ZB164062T26		T1654062T26	T1654HD06T26
	24" Rock Boom		ZB164062T28		T1654062T28	T1654HD06T28
	30"		ZB164062T31		T1654062T31	T1654HD06T31
	36"		ZB164062T36		T1654062T36	T1654HD06T36
	42"		ZB164062T40		T1654062T40	T1654HD06T40

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Bolt on Rock & Frost

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Bolt On Rock & Frost	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24" Channel Boom		ZB164042R26		ZW16504R26	TA1654HD04R26
	24" Rock Boom		ZB164042R28		ZW16504R28	TA1654HD04R28
	30"		ZB164042R31		ZW16504R31	TA1654HD04R31
	36"		ZB164042R36		ZW16504R36	TA1654HD04R36
	42"		ZB164042R40		ZW16504R40	TA1654HD04R40
6" Bolt On Rock & Frost	Dig Depth		564-2		TA1654-2	TA1654HD-2
	24" Channel Boom		ZB164062R26		ZW16506R26	TA1654HD06R26
	24" Rock Boom		ZB164062R28		ZW16506R28	TA1654HD06R28
	30"		ZB164062R31		ZW16506R31	TA1654HD06R31
	36"		ZB164062R36		ZW16506R36	TA1654HD06R36
	42"		ZB164062R40		ZW16506R40	TA1654HD06R40



Welded Terminator

		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Welded Terminator	Dig Depth					TA1654HD-2
	24" Channel Boom					SH165404S26
	24" Rock Boom					SH165404S28
	30"					SH165404S31
	36"					SH165404S36
	42"					SH165404S40
6" Welded Terminator	Dig Depth					TA1654HD-2
	24" Channel Boom					SH165406S26
	24" Rock Boom					SH165406S28
	30"					SH165406S31
	36"					SH165406S36
	42"					SH165406S40

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Welded Alligator

		4 Pitch	2 Pitch	4 Pitch	ABF	ABF
4" Welded Alligator	Dig Depth					TA1654HD-2
	24" Channel Boom					AL16540426
	24" Rock Boom					AL16540428
	30"					AL16540431
	36"					AL16540436
	42"					AL16540440
6" Welded Alligator	Dig Depth					TA1654HD-2
	24" Channel Boom					AL16540626
	24" Rock Boom					AL16540628
	30"					AL16540631
	36"					AL16540636
	42"					AL16540640

1.654" Pitch Accessories

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B404004	H404004	**Sprocket** - Drive 10 Tooth 5/16" Keyway	1
	B404012	H404012	**Key** - 5/16" X 27/32"	1
	B034439	H34439	**Bolt** - U, Auger Retainer	1
	B738039	232-4118	**Nut** - Lock 1/2"-13 GC, Hex, Self Locking 1/2" NC	2
	B033563	H33563	**Sprocket** - Idler 10 Tooth	AR
	B503664	H503664	**Sprocket** - Idler Assembly 10 Tooth Includes B033563, B747139 & B033837	AR
	B747139	H747139	**Bearing** - Square Hole, Sealed 1 1/8" ID	1
	B033837	H33837	**Ring** - Snap, Bearing Retaining	1
	B232645	H232645	**Bushing** - Square 1 1/8"	1

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B350785	H350785	**Shield** - Dirt	2
	B738658	495-11066	**Washer** - Flat 5/8"	AR
	B711432	413 1048	**Bolt** - Hex 5/8" NC x 3"	1
	B737494	230-42110	**Nut** - Hex Self-Locking 5/8" - 11 NC	1
	B437530	H437530	**Roller** - 8" OD	1
not shown	B437530A	NA	**Roller** - 8" OD Assembly Includes B437530 & F20543	1
	F20543	F20543	**Bearing** - Ball, For Roller	1
	B738658	496-21041	**Washer** - Flat 5/8"	AR

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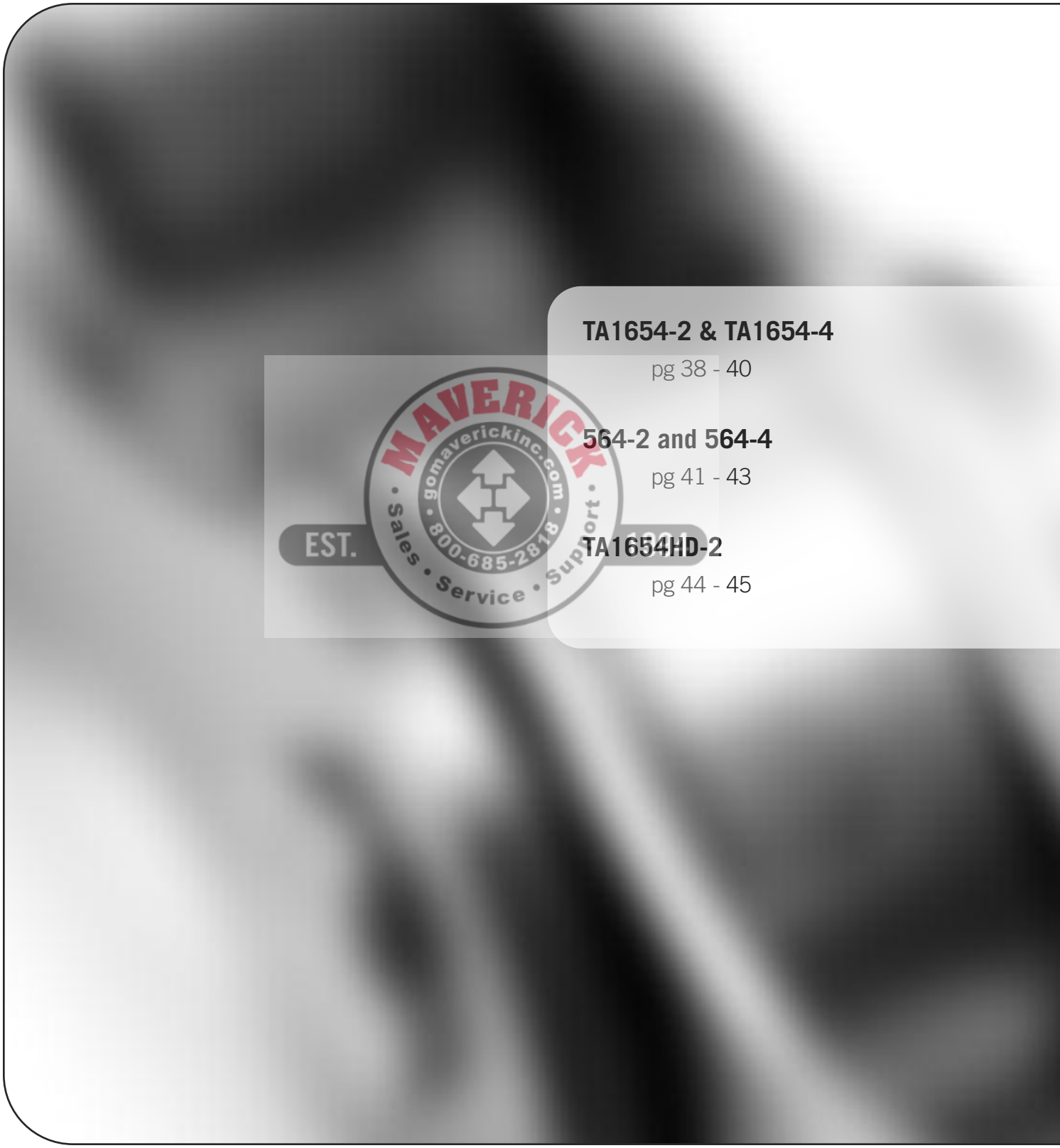
1.654" Pitch Accessories

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B069773	H69773	**Sprocket** - Split Drive 10 Tooth 1 5/8" Bore	1

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Chain Components

for Maxi-Sneaker, TF300, RT60, RT130 & RT160



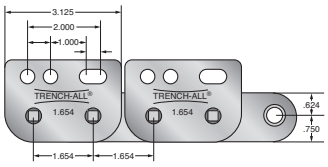
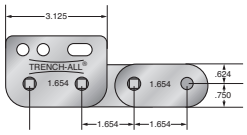
TA1654-2 & TA1654-4
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564-2 and 564-4
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TA1654HD-2
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TA1654-2 & TA1654-4 Chain

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	TA1654-2		**ºChain** - Trench-All 1.654" Every 2nd Bare One Pitch	AR
	TA1654-4		**Chain** - Trench-All 1.654" Every 4th Bare One Pitch	AR
	TA1654PC		**Chain** - Pin & Keeper	AR
not shown	B135007		**Chain** - Cotter Key	AR
	TA1654RPL		**Chain** - Repair Section W/2 Pins	AR
	TA1654RL		**Chain** - Roller Link	AR
	6655759	183138A1	**Cutter** - Cup Right Hand Low Profile 3-1/8" Tall	AR
	6655760	183139A1	**Cutter** - Cup Left Hand Low Profile 3 1/8" Tall	AR
	B136024		**Cutter** - Cup Right Hand 3-3/8" Tall	AR
	B136025		**Cutter** - Cup Left Hand 3-3/8" Talll	AR

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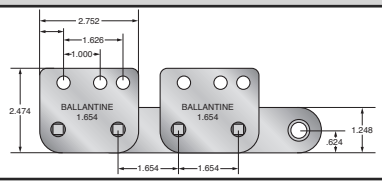
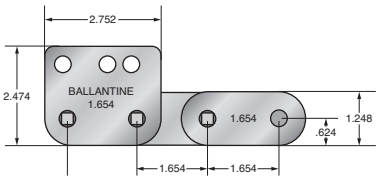
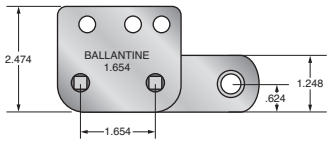
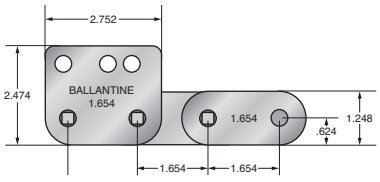
Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	6576368	183080A1	**Spacer** - Tube 1.224" Cup Cutter Mounted Inside	AR
	B135320	183108A1	**Spacer** - Tube 1.424" Full I. D. of Chain Mounts on Outside	AR
	B135319	B135319	**Spacer** - Tube .899" Carbide Adaptor Mounted Inside	AR
	38242348		**Bolt** - 3/8" - 24 X 2 3/4" GR 8 (Cup Mount Outside)	AR
	38242128		**Bolt** - 3/8" - 24 X 2 1/2" GR 8 (All Inside Mount)	AR
	382438		**Bolt** - 3/8" - 24 X 3" GR 8 (Terminator & R/F Outside Mount)	AR
	38243148		**Bolt** - 3/8" - 24 X 3 1/4" GR 8 (Cup Cutter 6")	AR
	382448		**Bolt** - 3/8" - 24 X 4" GR 8 (Carbide Holder 6" Cut)	AR
	38244128		**Bolt** - 3/8" - 24 X 4 1/2" GR 8 (Cup 12" Adaptor)	AR
	382458		**Bolt** - 3/8" - 24 X 5" GR 8 (Carbide 12" Cut)	AR
	38LN		**Nut** - 3/8" - 24	AR
	38LW		**Washer** - 3/8" Lock	AR
	BL1654-5	ZWB1165-5	**Adaptor** - Flat 5" Cut - 1/2" Thick	AR
	BL1654-6	ZWB1165-6	**Adaptor** - Flat 6" Cut - 1" Thick	AR
	PL1115-8	ZWPL115-8	**Adaptor** - 8" Cut OAL 4 3/4"	AR
	PL1115-10	NA	**Adaptor** - 10" Cut OAL 6 3/4"	AR
	PL1115-12	NA	**Adaptor** - 12" Cut OAL 8 3/4"	AR
	PL1115-14	NA	**Adaptor** - 14" Cut OAL 10 3/4"	AR
	PL1115-16	NA	**Adaptor** - 16" Cut OAL 12 3/4"	AR

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TA1654-2 & TA1654-4 Chain, continued

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B135316	183079A1	**Holder** - Rotary Bit Straight	AR
	B135317	183077A1	**Holder** - Rotary Bit Left Hand	AR
	B135318	183078A1	**Holder** - Rotary Bit Right Hand	AR
	B17	183109A1	**Bit** - Rotary Carbide	AR
	B17D	183108A1	**Bit** - Clip	AR
	T165404C	NA	**Cutter** - Terminator Straight	AR
	T165404L	NA	**Cutter** - Terminator Left Hand	AR
	T165404R	NA	**Cutter** - Terminator Right Hand	AR

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	564-2	ZB164	**Chain** - 1.654" Every 2nd Bare Chain One Pitch	AR
	564-4	ZB164	**Chain** - 1.654" Every 4th Bare Chain One Pitch	AR
	B208454	H208454	**Chain** - Pin W/Keeper	AR
not shown	B135007	H085274	**Chain** - Cotter Key	AR
	B564815	H564815	**Chain** - Connector Link	AR
	B564815-2		**Chain** - Connector Link Tooth Attaching Point	AR
	ZB1640200B01		**Chain** - Repair Section W/2 Pins	AR
	ZB1640400B01	H564633	**Chain** - Repair Section W/2 Pins	AR
	B208462	H208462	**Chain** - 1/2 Link	AR

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564-2 & 564-4 Chain, continued

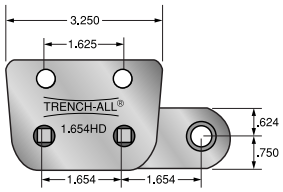
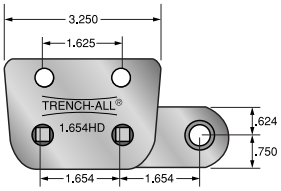
Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	6655759	183138A1	**Cutter** - Cup Right Hand Low Profile 3 1/8" Tall	AR
	6655760	183139A1	**Cutter** - Cup Left Hand Low Profile 3 1/8" Tall	AR
	B208363	188749A1	**Cutter** - Left Hand 4 1/4" Tall	AR
	B208371	188750A1	**Cutter** - Right Hand 4 1/4" Tall	AR
	B208355	H208355	**Spacer** - Flat 5/16" thick	AR
	B208439	H208439	**Adaptor** - 8" Cut OAL 4 3/4"	AR
	B208477	H208447	**Adaptor** - 10" Cut OAL 6 1/4"	AR
	B564781	H564781	**Adaptor** - 12" Cut OAL 8 1/4"	AR
	B564799	H564799	**Adaptor** - 14" Cut OAL 10 1/4"	AR
	B564807	H564807	**Adaptor** - 16" Cut OAL 12 1/4"	AR

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B135316	183079A1	**Holder** - Rotary Bit Straight	AR
	B135317	183077A1	**Holder** - Rotary Bit Left Hand	AR
	B135318	183078A1	**Holder** - Rotary Bit Right Hand	AR
	B17	183109A1	**Bit** - Rotary Carbide	AR
	B17D	183108A1	**Bit** - Clip	AR
	T165404C	N/A	**Cutter** - Terminator Straight	AR
	T165404L	N/A	**Cutter** - Terminator Left Hand	AR
	T165404R	N/A	**Cutter** - Terminator Right Hand	AR
	3824788		**Bolt** - 3/8" - 24 X 7/8" GR 8	AR
	38241148		**Bolt** - 3/8" - 24 X 1 1/4" GR 8	AR
	38243148		**Bolt** - 3/8" - 24 X 3 1/4" GR 8 (Cup Cutter 6")	AR
	38LN		**Nut** - 3/8" - 24	AR
	B138009		**Spacer** - Tube (Outside Mount)	AR
	B136032S		**Spacer** - Tube (Cup Inside)	AR
	B138010		**Spacer** - Tube (Carbide Inside)	AR

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TA1654HD-2 Chain

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	TA1654HD-2		**Chain** - Trench-All Heavy Duty 1.654" Every 2nd Bare One Pitch	
	B208454		**Chain** - Pin	
not shown	B135007		**Chain** - Cotter Key	AR
	TA1654HDRPL		**Chain** - Repair Section W/2 Pins	
	6655759	183138A1	**Cutter** - Cup Right Hand Low Profile 3 1/8" Tall	
	6655760	183139A1	**Cutter** - Cup Left Hand Low Profile 3 1/8" Tall	
	B208363	188749A1	**Cutter** - Left Hand 4 1/4" Tall	
	B208371	188750A1	**Cutter** - Right Hand 4 1/4" Tall	
	B135316	183079A1	**Holder** - Rotary Bit Straight	
	B135317	183077A1	**Holder** - Rotary Bit Left Hand	
	B135318	183078A1	**Holder** - Rotary Bit Right Hand	

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B17	183109A1	**Bit** - Rotary Carbide	AR
	B17D	183108A1	**Bit** - Clip	AR
	T165404C	N/A	**Cutter** - Terminator Straight	AR
	T165404L	N/A	**Cutter** - Terminator Left Hand	AR
	T165404R	N/A	**Cutter** - Terminator Right Hand	AR
	BL1654-5	ZWB1165-5	**Adaptor** - Flat 5" 1/2" Thick	AR
	BL1654-6	ZWB1165-6	**Adaptor** - Flat 6" 1" Thick	AR
	PL1654HD8	N/A	**Adaptor** - 8" Cut OAL 4 3/4"	AR
	PL1654HD10	N/A	**Adaptor** - 10" Cut OAL 6 3/4"	AR
	PL1654HD12	N/A	**Adaptor** - 12" Cut OAL 8 3/4"	AR
	PL1654HD14	N/A	**Adaptor** - 14" Cut OAL 10 3/4"	AR
	PL1654HD16	N/A	**Adaptor** - 16" Cut OAL 12 3/4	AR

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Mid-sized Riders

RT360

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RT360

Ballantine, Inc.

Bare Chain

Bare Chain	4 Pitch	ABF	2 Pitch	ABF	Premium ABF
Dig Depth	2 - 4	2ABF	2609-2	2609ABF-2	TA265-2
36"	B2000400B16	B2ABF00B31	ZB26000B24	ZF26000B24	ZW26500B24
48"	B2000400B19	B2ABF00B38	ZB26000B29	ZF26000B29	ZW26500B29
60"	B2000400B22	B2ABF00B44	ZB26000B34	ZF26000B34	ZW26500B34



Cup Cutter Assembly

		4 Pitch	ABF	2 Pitch	ABF	Premium ABF
6" Cup Assembly	Dig Depth	2 - 4	2ABF	2609-2	2609ABF-2	TA265-2
	36"	B2000406C16	B2ABF06C31	ZB26006224	ZF26006224	ZW26506224
	48"	B2000406C19	B2ABF06C38	ZB26006229	ZF26006229	ZW26506229
	60"	B2000406C22	B2ABF06C44	ZB26006234	ZF26006234	ZW26506234
8" Cup Assembly	Dig Depth	2 - 4	2ABF	2609-2	2609ABF-2	TA265-2
	36"	B2000408C16	B2ABF08C31	ZB26008224	ZF26008224	ZW26508224
	48"	B2000408C19	B2ABF08C38	ZB26008229	ZF26008229	ZW26508229
	60"	B2000408C22	B2ABF08C44	ZB26008234	ZF26008234	ZW26508234
10" Cup Assembly	Dig Depth	2 - 4	2ABF	2609-2	2609ABF-2	TA265-2
	36"	B2000410C16	B2ABF10C31	ZB26010224	ZF26010224	ZW26510224
	48"	B2000410C19	B2ABF10C38	ZB26010229	ZF26010229	ZW26510229
	60"	B2000410C22	B2ABF10C44	ZB26010234	ZF26010234	ZW26510234
12" Cup Assembly	Dig Depth	2 - 4	2ABF	2609-2	2609ABF-2	TA265-2
	36"	B2000412C16	B2ABF12C31	ZB26012224	ZF2601224	ZW26512224
	48"	B2000412C19	B2ABF12C38	ZB26012229	ZF2601229	ZW26512229
	60"	B2000412C22	B2ABF12C44	ZB26012234	ZF2601234	ZW26512234

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Terminator Combo

		4 Pitch	ABF	2 Pitch	ABF	Premium ABF
6" Terminator Combo	Dig Depth		2ABF		2609ABF-2	TA265-2
	36"		T2ABF06M31		ZF26006C24	ZW26506C24
	48"		T2ABF06M38		ZF26006C29	ZW26506C29
	60"		T2ABF06M44		ZF26006C34	ZW26506C34
8" Terminator Combo	Dig Depth		2ABF		2609ABF-2	TA265-2
	36"		T2ABF08M31		ZF26008C24	ZW26508C24
	48"		T2ABF08M38		ZF26008C29	ZW26508C29
	60"		T2ABF08M44		ZF26008C34	ZW26508C34
10" Terminator Combo	Dig Depth		2ABF		2609ABF-2	TA265-2
	36"		T2ABF10M31		ZF26010C24	ZW26510C24
	48"		T2ABF10M38		ZF26010C29	ZW26510C29
	60"		T2ABF10M44		ZF26010C34	ZW26510C34

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Rock & Frost Combo

		4 Pitch	ABF	2 Pitch	ABF	Premium ABF
6" Rock & Frost Combo	Dig Depth		2ABF		2609ABF-2	TA265-2
	36"		B2ABF06M31		ZF26006M24	ZW26506M24
	48"		B2ABF06M38		ZF26006M29	ZW26506M29
	60"		B2ABF06M44		ZF26006M34	ZW26506M34
8" Rock & Frost Combo	Dig Depth		2ABF		2609ABF-2	TA265-2
	36"		B2ABF08M31		ZF26008M24	ZW26508M24
	48"		B2ABF08M38		ZF26008M29	ZW26508M29
	60"		B2ABF08M44		ZF26008M34	ZW26508M34
10" Rock & Frost Combo	Dig Depth		2ABF		2609ABF-2	TA265-2
	36"		B2ABF10M31		ZF26010M24	ZW26510M24
	48"		B2ABF10M38		ZF26010M29	ZW26510M29
	60"		B2ABF10M44		ZF26010M34	ZW26510M34

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Kerf Assembly

		4 Pitch	ABF	2 Pitch	ABF	Premium ABF
6" Kerf Assembly	Dig Depth				2609ABF-2	TA265-2
	36"				ZF26006K24	ZW26506K24
	48"				ZF26006K29	ZW26506K29
	60"				ZF26006K34	ZW26506K34
8" Kerf Assembly	Dig Depth				2609ABF-2	TA265-2
	36"				ZF26008K24	ZW26508K24
	48"				ZF26008K29	ZW26508K29
	60"				ZF26008K34	ZW26508K34



Bolt on Terminator

		4 Pitch	ABF	2 Pitch	ABF	Premium ABF
6" Bolt On Terminator	Dig Depth		2ABF		2609ABF-2	TA265-2
	36"		T2ABF0631		ZF26006T24	ZW26506T24
	48"		T2ABF0638		ZF26006T29	ZW26506T29
	60"		T2ABF0644		ZF26006T34	ZW26506T34
8" Bolt On Terminator	Dig Depth		2ABF		2609ABF-2	TA265-2
	36"		T2ABF0831		ZF26008T24	ZW26508T24
	48"		T2ABF0838		ZF26008T29	ZW26508T29
	60"		T2ABF0844		ZF26008T34	ZW26508T34
10" Bolt On Terminator	Dig Depth		2ABF		2609ABF-2	TA265-2
	36"		T2ABF1031		ZF26010T24	ZW26510T24
	48"		T2ABF1038		ZF26010T29	ZW26510T29
	60"		T2ABF1044		ZF26010T34	ZW26510T34

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Bolt on Rock & Frost

		4 Pitch	ABF	2 Pitch	ABF	Premium ABF
6" Bolt On Rock & Frost	Dig Depth		2ABF		2609ABF-2	TA265-2
	36"		B2ABF06R31		ZF26006R24	ZW26506R24
	48"		B2ABF06R38		ZF26006R29	ZW26506R29
	60"		B2ABF06R44		ZF26006R34	ZW26506R34
8" Bolt On Rock & Frost	Dig Depth		2ABF		2609ABF-2	TA265-2
	36"		B2ABF08R31		ZF26008R24	ZW26508R24
	48"		B2ABF08R38		ZF26008R29	ZW26508R29
	60"		B2ABF08R44		ZF26008R34	ZW26508R34
10" Bolt On Rock & Frost	Dig Depth		2ABF		2609ABF-2	TA265-2
	36"		B2ABF10R31		ZF26010R24	ZW26510R24
	48"		B2ABF10R38		ZF26010R29	ZW26510R29
	60"		B2ABF10R44		ZF26010R34	ZW26510R34



Welded Terminator						
		4 Pitch	ABF	2 Pitch	ABF	Premium ABF
6" Welded Terminator	Dig Depth					TA265-2
	36"					ZW26506S24
	48"					ZW26506S29
	60"					ZW26506S34
8" Welded Terminator	Dig Depth					TA265-2
	36"					ZW26508S24
	48"					ZW26508S29
	60"					ZW26508S34

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H-Plate						
		4 Pitch	ABF	2 Pitch	ABF	Premium ABF
6" H-Plate	Dig Depth					TA265-2
	36"					ZW26506H24
	48"					ZW26506H29
	60"					ZW26506H34
8" H-Plate	Dig Depth					TA265-2
	36"					ZW26508H24
	48"					ZW26508H29
	60"					ZW26508H34

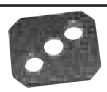
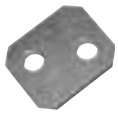
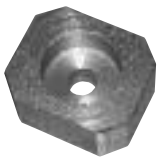
Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B148569	H148569	**Sprocket** - Split Drive 9 Tooth	1
	328-636	114-255	**Bolt** - Hex 3/8" NF X 2 1/4" GR 8	8
	232-4616	232-4616	**Nut** - Hex 3/8" NF Self Locking	8
	B114025	H114025	**Hub** - Drive Sprocket	1
	B150185	H150185	**Sprocket** - Driven 45 Tooth, #80 Chain	1
not shown	B150375	H150375	**Washer** - Thrust	1
	B749283	H749283	**Seal** - Grease	1
	B748228	H748228	**Bearing** - Needle Pivot	1
	B150169	H150169	**Washer** - Thrust	1
	B034488	H34488	**Key** - 3/8" X 1 1/2"	1
	B541011	H541011	**Shaft** - Drive Assembly Includes B114066	1
	B114066	H114066	**Bushing** - Sleeve	1
	B115816	H115816	**Key** - 1/2" x 3 1/4"	1
	B551523	H551523	**Auger** - Dirt	1

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2.609 "- 2648" Pitch Accessories, coninued

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B748228	H748228	**Bearing** - Needle, Pivot	1
	B150169	H150169	**Washer** - Thrust	1
	B748087	H748087	**Bearing** - Needle, Pivot	1
	B114256	H114256	**Sprocket** - Driven 12 Tooth, #80 Chain	1
	B747436	H747436	**Sprocket** - Driven Idler 12 Tooth, #80 Chain	1
	B753319	H753319	**Chain** - #80	1
	B115683	H115683	**Sprocket** - Idler	AR
not shown	B531251	NA	**Sprocket** - Idler Assembly Includes B115683, B033837 & B749139	AR
	B747139	H747139	**Bearing**	AR
	B033837	H33837	**Ring** - Snap Bearing Retaining	AR
	B117606	H117606	**Washer**	AR
	B251033	H251033	**Shaft** - Idler	AR

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	5811128	413-1072	**Bolt** - Hex 5/8-11(NC) X 4 1/2"	AR
	B738054	232-41110	**Nut** - Hex 5/8"-11 (NC) Self Locking	AR
not shown	B531384	N/A	**Roller** - Assembly Includes B115261 & B747444	1
	B115261	H115261	**Roller** - Outer	1
	B747444	H747444	**Bearing**	1
	B090787	H90787	**Bolt** - Spreader Outer Casting	2
	B115238	H115238	**Spring** - Retainer Spring Front	2
	B101998	H101998	**Spring** - Adjusting	1
	B119164	H119164	**Spring** - Retainer Spring Rear	1
	B737494	230-41110	**Nut** - Lock 5/8"-11	2
	B119172	H119172	**Pin** - Clevis Coupling	1
	B742395	138-138	**Pin** - Roll 1/4"X 1 1/2"	1
	B115196	H115196	**Bearing** - Plate	1
	B115188	H115188	**Plunger** - Rod	1

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2.609 "- 2648" Pitch Accessories, continued

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B749341	H755009	**Ring** - Backup	1
	B748871	H748871	**Ring** - Plunger Rod Seal	1
	B115204	H115204	**Casting** - Boom End Roller	1
not shown	B531087	H531087	**Boom End Assembly** Includes B737494, B090787, B101998, B114728, B115188, B115196, B115204, B115238, B115246, B115261, B117598, B119164, B119172, B742395, B742866, B745398, B747444, B748871 & 749341	1
	B114728	H114728	**Plug** - Pipe	1
	B117598	H117598	**Washer** - Spacer	2
	B115246	H115246	**Shaft** - Square Used On B531087 Boom End Assembly	1
	B742866	138-180	**Pin** - 3/8" X 2 1/2" Used on B531087	2

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RT460 & 560
Direct Drive &
Planetary Drive

Ballantine, Inc.

Bare Chain

	ABF	2 Pitch	ABF	Premium ABF
Dig Depth	2ABF-2	2609-2	2609ABF-2	TA265-2
48"	B2ABF00B38	ZB26000B29	ZF26000B29	ZW26500B29
60"	B2ABF00B44	ZB26000B34	ZF26000B34	ZW26500B34



Cup Cutter Assembly

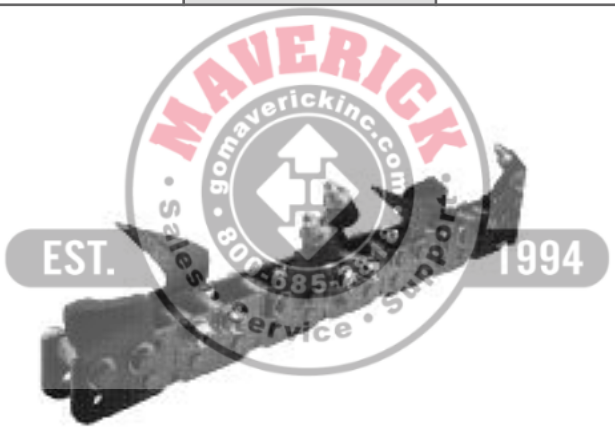
		ABF	2 Pitch	ABF	Premium ABF
6" Cup Assembly	Dig Depth	2ABF-2	2609-2	2609ABF-2	TA265-2
	48"	B2ABF06C38	ZB26006229	ZF26006229	ZW26506229
	60"	B2ABF06C44	ZB26006234	ZF26006234	ZW26506234
8" Cup Assembly	Dig Depth	2ABF-2	2609-2	2609ABF-2	TA265-2
	48"	B2ABF08C38	ZB26008229	ZF26008229	ZW26508229
	60"	B2ABF08C44	ZB26008234	ZF26008234	ZW26508234
10" Cup Assembly	Dig Depth	2ABF-2	2609-2	2609ABF-2	TA265-2
	48"	B2ABF10C38	ZB26010229	ZF26010229	ZW26510229
	60"	B2ABF10C44	ZB26010234	ZF26010234	ZW26510234
12" Cup Assembly	Dig Depth	2ABF-2	2609-2	2609ABF-2	TA265-2
	48"	B2ABF12C38	ZB26012229	ZF26012229	ZW2651229
	60"	B2ABF12C44	ZB26012234	ZF26012234	ZW2651234

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Terminator Combo

		ABF	2 Pitch	ABF	Premium ABF
6" Terminator Combo	Dig Depth	2ABF-2		2609ABF-2	TA265-2
	48"	T2ABF06M38		ZF26006C29	ZW26506C29
	60"	T2ABF06M44		ZF26006C34	ZW26506C34
8" Terminator Combo	Dig Depth	2ABF-2		2609ABF-2	TA265-2
	48"	T2ABF08M38		ZF26008C29	ZW26508C29
	60"	T2ABF08M44		ZF26008C34	ZW26508C34
10" Terminator Combo	Dig Depth	2ABF-2		2609ABF-2	TA265-2
	48"	T2ABF10M36		ZF26010C29	ZW26510C29
	60"	T2ABF10M44		ZF26010C34	ZW26510C34



Rock & Frost Combo

		ABF	2 Pitch	ABF	Premium ABF
6" Rock & Frost Combo	Dig Depth	2ABF-2		2609ABF-2	TA265-2
	48"	B2ABF06M38		ZF26006M29	TA26506M29
	60"	B2ABF06M44		ZF26006M34	TA26506M34
8" Rock & Frost Combo	Dig Depth	2ABF-2		2609ABF-2	TA265-2
	48"	B2ABF08M38		ZF26008M29	ZW26508M29
	60"	B2ABF08M44		ZF26008M34	ZW26508M34
10" Rock & Frost Combo	Dig Depth	2ABF-2		2609ABF-2	TA265-2
	48"	B2ABF10M38		ZF26010M29	ZW26510M29
	60"	B2ABF10M44		ZF26010M34	ZW26510M34



Bolt on Terminator

		ABF	2 Pitch	ABF	Premium ABF
6" Bolt On Terminator	Dig Depth	2ABF-2		2609ABF-2	TA265-2
	48"	T2ABF0638		ZF26006T29	ZW26506T29
	60"	T2ABF0644		ZF26006T34	ZW26506T34
8" Bolt On Terminator	Dig Depth	2ABF-2		2609ABF-2	TA265-2
	48"	T2ABF0838		ZF26008T29	ZW26508T29
	60"	T2ABF0844		ZF26008T34	ZW26508T34
10" Bolt On Terminator	Dig Depth	2ABF-2		2609ABF-2	TA265-2
	48"	T2ABF1038		ZF26010T29	ZW26510T29
	60"	T2ABF1044		ZF26010T34	ZW26510T34



Bolt on Rock & Frost

		ABF	2 Pitch	ABF	Premium ABF
6" Bolt On Rock & Frost	Dig Depth	2ABF-2		2609ABF-2	TA265-2
	48"	B2ABF06R38		ZF26006R29	ZW26506R29
	60"	B2ABF06R44		ZF26006R34	ZW26506R34
8" Bolt On Rock & Frost	Dig Depth	2ABF-2		2609ABF-2	TA265-2
	48"	B2ABF08R38		ZF26008R29	ZW26508R29
	60"	B2ABF08R44		ZF26008R34	ZW26508R34
10" Bolt On Rock & Frost	Dig Depth	2ABF-2		2609ABF-2	TA265-2
	48"	B2ABF10R38		ZF26010R29	ZW26510R29
	60"	B2ABF10R44		ZF26010R34	ZW26510R34



Kerf Assembly

		ABF	2 Pitch	ABF	Premium ABF
6" Kerf Assembly	Dig Depth			2609ABF-2	TA265-2
	48"			ZF26006K29	ZW26506K29
	60"			ZF26006K34	ZW26506K34
8" Kerf Assembly	Dig Depth			2609ABF-2	TA265-2
	48"			ZF26008K29	ZW26508K29
	60"			ZF26008K34	ZW26508K34



Welded Terminator

		ABF	2 Pitch	ABF	Premium ABF
6" Welded Terminator	Dig Depth				TA265-2
	48"				ZW26506S29
	60"				ZW26506S34
8" Welded Terminator	Dig Depth				TA265-2
	48"				ZW26508S29
	60"				ZW26508S34



H - Plate

		ABF	2 Pitch	ABF	Premium ABF
6" H-Plate	Dig Depth				TA265-2
	48"				ZW26506H29
	60"				ZW26506H34
8" H-Plate	Dig Depth				TA265-2
	48"				ZW26508H29
	60"				ZW26508H34

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Bare Chain

	ABF	2 Pitch	ABF	Premium ABF	Premium ABF
Dig Depth	2ABF-2	2609-2	2609ABF-2	TA265-2	TA3075-2
48"	B2ABF00B46	ZB26000B35	ZF26000B35	ZW26500B35	ZW30700B30
60"	B2ABF00B52	ZB26000B40	ZF26000B40	ZW26500B40	ZW30700B35
72" 560	B2ABF00B59	ZB26000B45	ZF26000B45	ZW26500B45	



Cup Cutter Assembly

		ABF	2 Pitch	ABF	Premium ABF	Premium ABF
6" Cup Assembly	Dig Depth	2ABF-2	2609-2	2609ABF-2	TA265-2	TA3075-2
	48"	B2ABF06C46	ZB26006235	ZF26006235	ZW26506235	ZW30706230
	60"	B2ABF06C52	ZB26006240	ZF26006240	ZW26506240	ZW30706235
	72" 560	B2ABF06C59	ZB26006245	ZF26006245	ZW26506245	
8" Cup Assembly	Dig Depth	2ABF-2	2609-2	2609ABF-2	TA265-2	TA3075-2
	48"	B2ABF08C46	ZB26008235	ZF26008235	ZW26508235	ZW30708230
	60"	B2ABF08C52	ZB26008240	ZF26008240	ZW26508240	ZW30708235
	72" 560	B2ABF08C59	ZB26008245	ZF26008245	ZW26508245	
10" Cup Assembly	Dig Depth	2ABF-2	2609-2	2609ABF-2	TA265-2	TA3075-2
	48"	B2ABF10C46	ZB26010235	ZF26010235	ZW26510235	ZW30710230
	60"	B2ABF10C52	ZB26010240	ZF26010240	ZW26510240	ZW30710235
	72" 560	B2ABF10C59	ZB26010245	ZF26010245	ZW26510245	
12" Cup Assembly	Dig Depth	2ABF-2	2609-2	2609ABF-2	TA265-2	TA3075-2
	48"	B2ABF12C46	ZB26012235	ZF26012235	ZW26512235	ZW30712230
	60"	B2ABF12C52	ZB26012240	ZF26012240	ZW26512240	ZW30712235
	72" 560	B2ABF12C59	ZB26012245	ZF26012245	ZW26512245	

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Terminator Combo

		ABF	2 Pitch	ABF	Premium ABF	Premium ABF
6" Terminator Combo	Dig Depth	2ABF-2		2609ABF-2	TA265-2	TA3075-2
	48"	T2ABF06M46		ZF26006C35	ZW26506C35	T307506M30
	60"	T2ABF06M52		ZF26006C40	ZW26506C40	T307506M35
	72" 560	T2ABF06M59		ZF26006C45	ZW26506C45	
8" Terminator Combo	Dig Depth	2ABF-2		2609ABF-2	TA265-2	TA3075-2
	48"	T2ABF08M46		ZF26008C35	ZW26508C35	T307508M30
	60"	T2ABF08M52		ZF26008C40	ZW26508C40	T307508M35
	72" 560	T2ABF08M59		ZF26008C45	ZW26508C45	
10" Terminator Combo	Dig Depth	2ABF-2		2609ABF-2	TA265-2	TA3075-2
	48"	T2ABF10M46		ZF26010C35	ZW26510C35	T307510M30
	60"	T2ABF10M52		ZF26010C40	ZW26510C40	T307510M35
	72" 560	T2ABF10M59		ZF26010C45	ZW26510C45	



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Rock & Frost Combo

		ABF	2 Pitch	ABF	Premium ABF	Premium ABF
6" Rock & Frost Combo	Dig Depth	2ABF-2		2609ABF-2	TA265-2	TA3075-2
	48"	B2ABF06M46		ZF26006M35	ZW26506M35	ZW30706M30
	60"	B2ABF06M52		ZF26006M40	ZW26506M40	ZW30706M35
	72" 560	B2ABF06M59		ZF26006M45	ZW26506M45	
8" Rock & Frost Combo	Dig Depth	2ABF-2		2609ABF-2	TA265-2	TA3075-2
	48"	B2ABF08M48		ZF26008M35	ZW26508M35	ZW30708M30
	60"	B2ABF08M52		ZF26008M40	ZW26508M40	ZW30708M35
	72" 560	B2ABF08M59		ZF26008M45	ZW26508M45	
10" Rock & Frost Combo	Dig Depth	2ABF-2		2609ABF-2	TA265-2	TA3075-2
	48"	B2ABF10M46		ZF26010M35	ZW26510M35	ZW30710M30
	60"	B2ABF10M52		ZF26010M40	ZW26510M40	ZW30710M35
	72" 560	B2ABF10M59		ZF26010M45	ZW26510M45	



Bolt on Terminator

		ABF	2 Pitch	ABF	Premium ABF	Premium ABF
6" Bolt On Terminator	Dig Depth	2ABF-2		2609ABF-2	TA265-2	TA3075-2
	48"	T2ABF0646		ZF26006T35	ZW26506T35	T307506S30
	60"	T2ABF0652		ZF26006T40	ZW26506T40	T307506S35
	72" 560	T2ABF0659		ZF26006T45	ZW26506T45	
8" Bolt On Terminator	Dig Depth	2ABF-2		2609ABF-2	TA265-2	TA3075-2
	48"	T2ABF0846		ZF26008T35	ZW26508T35	T307508S30
	60"	T2ABF0852		ZF26008T40	ZW26508T40	T307508S35
	72" 560	T2ABF0859		ZF26008T45	ZW26508T45	
10" Bolt On Terminator	Dig Depth	2ABF-2		2609ABF-2	TA265-2	TA3075-2
	48"	T2ABF1046		ZF26010T35	ZW26510T35	T307510S30
	60"	T2ABF1052		ZF26010T40	ZW26510T40	T306710S35
	72" 560	T2ABF1059		ZF26010T45	ZW26510T45	

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Bolt on Rock & Frost

		ABF	2 Pitch	ABF	Premium ABF	Premium ABF
6" Bolt On Rock & Frost	Dig Depth	2ABF-2		2609ABF-2	TA265-2	TA3075-2
	48"	B2ABF06R46		ZF26006R35	ZW26506R35	ZW30706R30
	60"	B2ABF06R52		ZF26006R40	ZW26506R40	ZW30706R35
	72" 560	B2ABF06R59		ZF26006R45	ZW26506R45	
8" Bolt On Rock & Frost	Dig Depth	2ABF-2		2609ABF-2	TA265-2	TA3075-2
	48"	B2ABF08R46		ZF26008R35	ZW26508R35	ZW30708R30
	60"	B2ABF08R52		ZF26008R40	ZW26508R40	ZW30708R35
	72" 560	B2ABF08R59		ZF26008R45	ZW26508R45	
10" Bolt On Rock & Frost	Dig Depth	2ABF-2		2609ABF-2	TA265-2	TA3075-2
	48"	B2ABF10R46		ZF26010R35	ZW26510R35	ZW30710R30
	60"	B2ABF10R52		ZF26010R40	ZW26510R40	ZW30710R35
	72" 560	B2ABF10R59		ZF26010R45	ZW26510R45	

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Kerf Assembly

		ABF	2 Pitch	ABF	Premium ABF	Premium ABF
6" Kerf Assembly	Dig Depth			2609ABF-2	TA265-2	TA3075-2
	48"			ZF26006K35	ZW26506K35	ZW30706K30
	60"			ZF26006K40	ZW26506K40	ZW30706K35
	72" 560			ZF26006K45	ZW26506K45	
8" Kerf Assembly	Dig Depth			2609ABF-2	TA265-2	TA3075-2
	48"			ZF26008K35	ZW26508K35	ZW30708K30
	60"			ZF26008K40	ZW26508K40	ZW30708K35
	72" 560			ZF26008K45	ZW26508K45	



Welded Terminator

		ABF	2 Pitch	ABF	Premium ABF	Premium ABF
6" Welded Terminator	Dig Depth				TA265-2	TA3075-2
	48"				ZW26506S35	ZW30706S30
	60"				ZW26506S40	ZW30706S35
	72" 560				ZW26506S45	
8" Welded Terminator	Dig Depth				TA265-2	TA3075-2
	48"				ZW26508S35	ZW30708S30
	60"				ZW26508S40	ZW30708S35
	72" 560				ZW26508S45	

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H - Plate

		ABF	2 Pitch	ABF	Premium ABF	Premium ABF
6" H-Plate	Dig Depth				TA265-2	TA3075-2
	48"				ZW26506H35	ZW30706H30
	60"				ZW26506H40	ZW30706H35
	72" 560				ZW26506H45	
8" H-Plate	Dig Depth				TA265-2	TA3075-2
	48"				ZW26508H35	ZW30708H30
	60"				ZW26508H40	ZW30708H35
	72" 560				ZW26508H45	

2.609" - 2648" Pitch Accessories - Direct Drive

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B122432A1	122432A1	**Sprocket** - Drive Split 14 Tooth Direct Drive	1
	80293R1	80293R1	**Bolt** - Hex 7/16" NF X 2 1/4" GR 8	8
	232-4617	232-4617	**Nut** - Hex 7/16" Locking	8
not shown	B551523	H551523	**Auger** - Dirt	1

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2.609" - 2648" Pitch Accessories - Planetary Drive

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B104152A1	104152A1	**Sprocket** - Drive Split 15 Tooth Planetary Drive	1
	428-944	428-944	**Bolt** - Hex 9/16" NF X 2 1/4" GR 8	8
	232-4619	131-1249	**Nut** - Hex 9/16" Self-Locking	8
	B126170A1	126170A1	**Sprocket** - Auger 14 Tooth	1

2.609 - 2648" Pitch Accessories - Early Production Idler

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B113117A1	113117A1	**Sprocket** - Idler Early Production 9 Tooth	AR

2.609" - 2648" Pitch Accessories - Late Production Idler

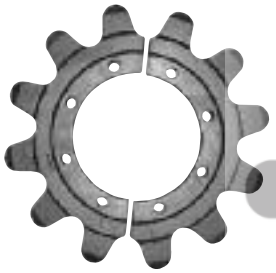
Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B139794A1	139794A1	**Sprocket** - Idler Late Production 9 Tooth	1
	B759118	H759118	**Bearing** - Kit Tapered Roller Idler Sprocket	1
	496-21041	496-21041	**Washer** - 3/8" Flat	AR

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2.609" - 2648" Pitch Accessories - Late Production Boom End Sprocket

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B139796A1	139794A1	**Sprocket** - Boom End 9 Tooth	1
	H127480	H127480	**Crumber** - Blade	1

3075" Pitch Accessories - Planetary Drive

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	TSD30923D	186249A1	**Sprocket** - Split Drive 12 Tooth	1
	TSD30071A	186247A1	**Sprocket** - Auger	1
	428-944	428-944	**Bolt** - Hex 9/16" x 2 3/4" GR 8	8
	232-4619	232-4619	**Nut** - Hex 9/16" Self-Locking	8

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Chain Components

for RT360, RT460 & 560
Direct Drive and Planetary Drive



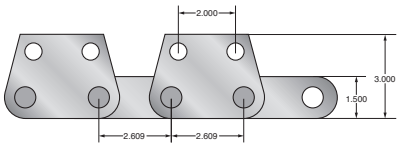
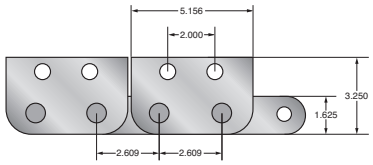
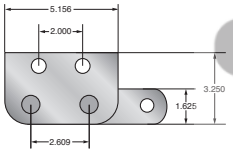
2.609 & 2.609ABF-2
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TA265
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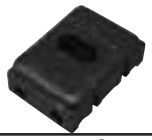
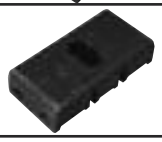
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2.609" -2.609ABF-2 Chain Components

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	2609-2		**Chain** - 2.609" Every 2nd Bare Chain One Pitch	AR
	2609ABF-2		**Chain** - 2.609ABF One Pitch	AR
	B145011	257350A1	**Chain** - Pin 2.609" & 2.609ABF Chain	AR
	B135358		**Chain** - T Head Keeper	AR
	2609RL	228843A1	**Chain** - Roller Link	AR
	B260900B01	H543983	**Chain** - Repair Section 2609 STD Chain Includes 2 Pins	AR
	B2609ABF00B01		**Chain** - Repair Section 2609ABF Chain Includes 2 Pins	AR
	B131268	188744A1	**Cutter** - Cup Right Hand	AR
	B131276	188746A1	**Cutter** - Cup Left Hand	AR
	B138016		**Spacer** - Tube Cup & Flat Spacer Inside Mount (1.242")	AR
	B138008		**Spacer** - Tube Cutters Outside Mount (1.849")	AR
	B138024		**Spacer** - Tube Terminator/ Rotary Bit Holder Inside Mount	AR
	B130815		**Spacer** - Flat 5/16" Thick	AR

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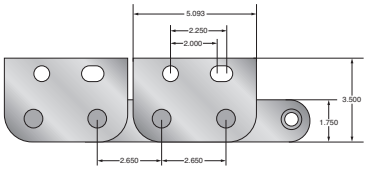
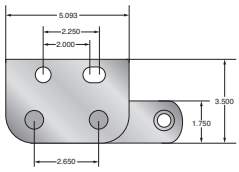
Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B148031		**Adaptor** - 10" Cut	AR
	B148049		**Adaptor** - 12" Cut	AR
	581138		**Bolt** - 5/8" - 11 X 3" GR 8 Inside Mount	AR
	58113348		**Bolt** - 5/8" - 11 X 3 3/4" GR 8 Cup & Flat Spacer Outside	AR
	58116128		**Bolt** - 5/8" - 11 X 6 1/2" GR 8 10" Adaptor	AR
	58118128		**Bolt** - 5/8" - 11 X 8 1/2" GR 8 12" Adaptor	AR
	58114348		**Bolt** - 5/8" - 11 X 4 3/4" GR 8 Used on 8" Rotary Adaptors	AR
	5811		**Nut** - 5/8" Self Locking	AR
	T20694L	252250A1	**Terminator** - 4" Left Hand	AR
	T26094R	252249A1	**Terminator** - 4" Right Hand	AR
	T26095L	252252A1	**Terminator** - 5" Left Hand	AR
	T20695R	252251A1	**Terminator** - 5" Right Hand	AR
	T26096L	252255A1	**Terminator** - 6" Left Hand	AR
	T26096R	252253A1	**Terminator** - 6" Right Hand	AR

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2.609" -2.609ABF-2 Chain Components, continued

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	C136036	228768A1	**Holder** - Rotary 4" Right Hand	AR
	C136037	228769A1	**Holder** - Rotary 4" Left Hand	AR
	C136038	228839A1	**Holder** - Rotary 5" Left Hand	AR
	C136039	228837A1	**Holder** - Rotary 5" Right Hand	AR
	C136040	228835A1	**Holder** - Rotary 6" Right Hand	AR
	C136041	228836A1	**Holder** - Rotary 6" Left Hand	AR
	B595629	H595629	**Kerf** - Center 1 Pocket	AR
	B595637	H595637	**Kerf** - 1" Cut	AR
	B595645	H595645	**Kerf** - 2" Cut	AR
	B595652	H595652	**Kerf** - 3" Cut	AR
	B595660	H595660	**Kerf** - 4" Cut 3 Pockets	AR
not shown	B595678	H595678	**Kerf** - 5" Cut	AR
	B595686	H595686	**Kerf** - 6" Cut	AR
not shown	B595694		**Kerf** - 7" Cut	AR
not shown	B595702		**Kerf** - 8" Cut	AR

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	TA265-2		**Chain** - Trench-All 2.648" ABF Bare One Pitch	AR
	TA265RPL	ZW26500B01	**Chain** - Repair Section W/Two Pins	AR
	265PC	ZW265PC	**Chain** - Connecting Pin	AR
	B135402		**Chain** - T Head Keeper	
	TA2158R	183140A1	**Cutter** - Cup Right Hand	AR
	TA2158L	183141A1	**Cutter** - Cup Left Hand	AR
	B102259A1	102259A1	**Spacer** - Tube Outside Mount (1.1919")	AR
	B135978	255599A1	**Spacer** - Tube Cup Inside Mount (1.639")	AR
	265RF		**Spacer** - Tube Carbide Inside Mount (1.118")	AR
	2609-8	ZWB264808	**Spacer** - Flat 8" Cut 1/2" Thick (Requires Two)	AR
	B122075A1	122075A1	**Adaptor** - 10" Cut	AR
	B122076A1	122076A1	**Adaptor** - 12" Cut	AR

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TA265 Chain Component, continued

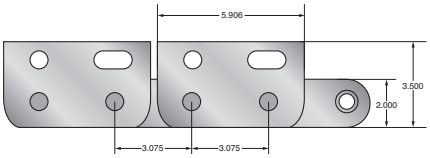
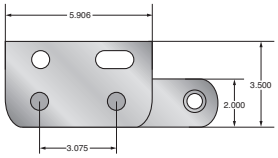
Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	581848		**Bolt** - 5/8" - 18 X 4" GR 8 (Cup Outside Mount, 1 Washer)	AR
	58183348		**Bolt** - 5/8" - 18 X 3 3/4" GR 8 (Inside Mount, 2 Washers)	AR
	58183128		**Bolt** - 5/8" - 18 X 3 1/24" GR 8 (10" Adaptor)	AR
	581858		**Bolt** - 5/8" - 18 X5" GR 8 (8" Cut 1 Washer)	AR
	58184128		**Bolt** - 5/8" -18 X 4 1/2" GR 8 (Terminator Outside Mount, 2 Washers)	AR
	582S		**Washer** - Flat 5/8"	AR
	58LW		**Washer** - Lock 5/8"	AR
	58LN		**Nut** - Lock 5/8"	AR
	H40L	183118A1	**Holder** - Rotary Left Hand 1 Pocket	AR
	H40R	1831191A1	**Holder** - Rotary Right Hand 1 Pocket	AR
	H40S	183120A1	**Holder** - Rotary Straight Hand 1 Pocket	AR
	765CRFN	183122A1	**Cutter** - Rotary Carbide Bit	AR
not shown	K91	183126A1	**Clip, C**	
	T26094L	252250A1	**Terminator** - 4" Left Hand	AR
	T26094R	2522249A1	**Terminator** - 4" Right Hand	AR
	T26095L	252252A1	**Terminator** - 5" Left Hand	AR

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	T26095R	252251A1	**Terminator** - 5" Right Hand	AR
	T26096L	252255A1	**Terminator** - 6" Left Hand	AR
	T26096R	252253A1	**Terminator** - 6" Right Hand	AR
	B258315A1	258315A1	**Kerf** - Center Cut	AR
	B258316A1	258316A1	**Kerf** - 1" Cut	AR
	B258317A1	258317A1	**Kerf** - 2" Cut	AR
	B258319A1	258319A1	**Kerf** - 3" Cut	AR
	B258320A1	258320A1	**Kerf** - 4" Cut	AR
not shown	B258321A1	258321A1	**Kerf** - 5" Cut	AR
	B258322A1	258322A1	**Kerf** - 6" Cut	AR
not shown	B258323A1	258323A1	**Kerf** - 7" Cut	AR
not shown	B258324A1	258324A1	**Kerf** - 8" Cut	AR

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TA3.075" Pitch Chain Components

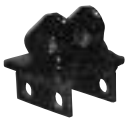
Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	TA3075-2		**Chain** - Trench-All 3.075" Pitch Chain One Pitch	AR
	T3075PC		**Chain** - Pin & Keeper	AR
	B135402		**Chain** - T Head Keeper	
	ZW30700B01	ZW30700B01	**Chain** - Repair Section W/Two Pins	AR
	TA4158L	183144A1	**Cutter** - Cup Left Hand 6 1/8" Tall	AR
	TA4158R	183143A1	**Cutter** - Cup Right Hand 6 1/8" Tall	AR
	TA4158LPL	183151A1	**Cutter** - Cup Left Hand Low Profile (Used on Mixed Chains) 5 1/8" Tall	AR
	TA4158LPR	183150A1	**Cutter** - Cup Right Hand Low Profile (Used on Mixed Chains) 5 1/8" Tall	AR
	B138982		**Spacer** - Tube Outside Mount (2.195")	AR
	B138008		**Spacer** - Tube Cup Inside Mount (1.849")	AR
	B213496	183142A1	**Spacer** - Tube Carbide Inside Mount (1.486")	AR
	B5050	H251504	**Spacer** - Flat 8" Cut W/Cup 1/2" Thick	AR
	BL3075-10	ZW307510	**Spacer** - Flat 10" Cut 1" Thick	AR

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	PL4158-12	ZW415812	**Adaptor** - 12" Cut	AR
	581848		**Bolt** - 5/8" - 18 X 4" GR 8 Inside Mount W/2 Flat Washers	AR
	58184128		**Bolt** - 5/8" - 18 X 4 1/2" GR 8 Cup Outside Mount W/4 Washers	AR
	581858		**Bolt** - 5/8" - 18 X 5" GR 8 Carbide Outside Mount W/4 Flat Washers	AR
	58185128		**Bolt** - 5/8" - 18 X 5 1/2" GR 8 Cup 8" Cut	AR
	581868		**Bolt** - 5/8" - 18 X 6" GR 8 Carbide 8" Cut	AR
	5818		**Nut** - 5/8" Lock	AR
	58LW		**Washer** - 5/8" Lock	AR
	582S		**Washer** - Flat 5/8"	AR
	H75-6L	183130A1	**Holder** - Rotary Bit 6" Left Hand	AR
	H75-6R	183129A1	**Holder** - Rotary Bit 6" Right Hand	AR
	H75-8L	183128A1	**Holder** - Rotary Bit 8" Left Hand	AR
	H75-8R	183127A1	**Holder** - Rotary Bit 8" Right Hand	AR
	765CRFN	183122A1	**Cutter** - Rotary Carbide Bit	AR
not shown	K91	183126A1	**Clip, C**	

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TA3.075" Pitch Chain Components, continued

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	H75BS		**Bolt Sleeve**	AR
	SH833001	NA	**Terminator** - 6" Left Hand	AR
	SH833002	NA	**Terminator** - 6" Right Hand	AR
	SH835001	NA	**Terminator** - 8" Left Hand	AR
	SH835002	NA	**Terminator** - 8" Right Hand	AR
	TA3075RFC	NA	**Kerf** - Center Cut	AR
	TA3075RF1	NA	**Kerf** - 1" Cut	AR
	TA3075RF2	NA	**Kerf** - 2" Cut	AR
	TA3075RF3	NA	**Kerf** - 3" Cut	AR
	TA3075RF4	NA	**Kerf** - 4" Cut	AR
not shown	TA3075RF5	NA	**Kerf** - 5" Cut	AR
	TA3075RF6	NA	**Kerf** - 6" Cut	AR

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Large-sized Riders



RT660

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RT660 • RT860 • RT960

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RT660, RT860, RT960

Ballantine, Inc.

Bare Chain

	Premium ABF					
Dig Depth	TA265-2					
48"	ZW26500B37					
60"	ZW26500B42					
72"	ZW26500B47					



Cup Cutter Assembly

		Premium ABF					
6" Cup Assembly	Dig Depth	TA265-2					
	48"	ZW26506237					
	60"	ZW26506242					
	72"	ZW26506247					
8" Cup Assembly	Dig Depth	TA265-2					
	48"	ZW26508237					
	60"	ZW26508242					
	72"	ZW26508247					
10" Cup Assembly	Dig Depth	TA265-2					
	48"	ZW26510237					
	60"	ZW26510242					
	72"	ZW26510247					
12" Cup Assembly	Dig Depth	TA265-2					
	48"	ZW26512237					
	60"	ZW26512242					
	72"	ZW26512247					

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Terminator Combo

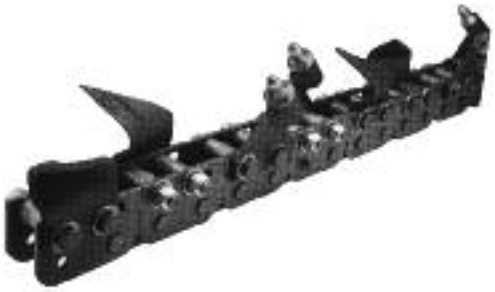
		Premium ABF				
6" Terminator Combo	Dig Depth	TA265-2				
	48"	ZW26506C37				
	60"	ZW26506C42				
	72"	ZW26506C47				
8" Terminator Combo	Dig Depth	TA265-2				
	48"	ZW26508C37				
	60"	ZW26508C42				
	72"	ZW26508C47				
10" Terminator Combo	Dig Depth	TA265-2				
	48"	ZW26510C37				
	60"	ZW26510C42				
	72"	ZW26510C47				

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Kerf Assembly

		Premium ABF				
6" Kerf Assembly	Dig Depth	TA265-2				
	48"	ZW26506K37				
	60"	ZW26506K42				
	72"	ZW26506K47				
8" Kerf Assembly	Dig Depth	TA265-2				
	48"	ZW26508K37				
	60"	ZW26508K42				
	72"	ZW26508K47				



Rock & Frost Combo

		Premium ABF					
6" Rock & Frost Combo	Dig Depth	TA265-2					
	48"	ZW26506M37					
	60"	ZW26506M42					
	72"	ZW26506M47					
8" Rock & Frost Combo	Dig Depth	TA265-2					
	48"	ZW26508M37					
	60"	ZW26508M42					
	72"	ZW26508M47					
10" Rock & Frost Combo	Dig Depth	TA265-2					
	48"	ZW26510M37					
	60"	ZW26510M42					
	72"	ZW26510M47					

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Bolt on Terminator

		Premium ABF					
6" Bolt On Terminator	Dig Depth	TA265-2					
	48"	ZW26506T37					
	60"	ZW26506T42					
	72"	ZW26506T47					
8" Bolt On Terminator	Dig Depth	TA265-2					
	48"	ZW26508T37					
	60"	ZW26508T42					
	72"	ZW26508T47					
10" Bolt On Terminator	Dig Depth	TA265-2					
	48"	ZW26510T37					
	60"	ZW26510T42					
	72"	ZW26510T47					



Bolt on Rock & Frost

		Premium ABF				
6" Bolt On Rock & Frost	Dig Depth	TA265-2				
	48"	ZW26506R37				
	60"	ZW26506R42				
	72"	ZW26506R47				
8" Bolt On Rock & Frost	Dig Depth	TA265-2				
	48"	ZW26508R37				
	60"	ZW26508R42				
	72"	ZW26508R47				
10" Bolt On Rock & Frost	Dig Depth	TA265-2				
	48"	ZW26510R37				
	60"	ZW26510R42				
	72"	ZW26510R47				

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Welded Terminator

		Premium ABF				
6" Welded Terminator	Dig Depth	TA265-2				
	48"	ZW26506S37				
	60"	ZW26506S42				
	72"	ZW26506S47				
8" Welded Terminator	Dig Depth	TA265-2				
	48"	ZW26508S37				
	60"	ZW26508S42				
	72"	ZW26508S47				



H - P l a t e

		ABF				
6" H-Plate	Dig Depth	TA265-2				
	48"	ZW26506H37				
	60"	ZW26506H42				
	72"	ZW26506H47				
8" H-Plate	Dig Depth	TA265-2				
	48"	ZW26508H37				
	60"	ZW26508H42				
	72"	ZW26508H47				

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Bare Chain

	2 Pitch	ABF	Premium ABF	Premium ABF
Dig Depth	3250-2	330-2	TA3110-2	TA4086-2
48"	ZB32500B31	ZF33000B31	ZW31100B33	ZW40800B25
60"	ZB32500B35	ZF33000B35	ZW31100B37	ZW40800B28
72"	ZB32500B39	ZF33000B39	ZW31100B41	ZW40800B31
84" (860/960)	ZB32500B43	ZF33000B43	ZW31100B45	ZW40800B34



Cup Cutter Assembly

		2 Pitch	ABF	Premium ABF	Premium ABF
7" Cup Assembly	Dig Depth	3250-2	330-2	TA3110-2	TA4086-2
	48"	ZB32507231	ZF33007231	ZW31107233	ZW40807225
	60"	ZB32507235	ZF33007235	ZW31107237	ZW40807228
	72"	ZB32507239	ZF33007239	ZW31107241	ZW40807231
	84" (860/960)	ZB32507243	ZF33007243	ZW31107245	ZW40807234
8" Cup Assembly	Dig Depth	3250-2	330-2	TA3110-2	TA4086-2
	48"	ZB32508231	ZF33008231	ZW31108233	ZW40808225
	60"	ZB32508235	ZF33008235	ZW31108237	ZW40808228
	72"	ZB32508239	ZF33008239	ZW31108241	ZW40808231
	84" (860/960)	ZB32508243	ZF33008243	ZW31108245	ZW40808234
10" Cup Assembly	Dig Depth	3250-2	330-2	TA3110-2	TA4086-2
	48"	ZB32510231	ZF33010231	ZW31110233	ZW40810225
	60"	ZB32510235	ZF33010235	ZW31110237	ZW40810228
	72"	ZB32510239	ZF33010239	ZW31110241	ZW40810231
	84" (860/960)	ZB32510243	ZF33010243	ZW31110245	ZW40810234
12" Cup Assembly	Dig Depth	3250-2	330-2	TA3110-2	TA4086-2
	48"	ZB32512231	ZF33012231	ZW31112233	ZW40812225
	60"	ZB32512235	ZF33012235	ZW31112237	ZW40812228
	72"	ZB32512239	ZF33012239	ZW31112241	ZW40812231
	84" (860/960)	ZB32512243	ZF33012243	ZW31112245	ZW40812234

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Rock & Frost Combo

		2 Pitch	ABF	Premium ABF	Premium ABF
7" Rock & Frost Combo	Dig Depth	3250-2	330-2	TA3110-2	TA4086-2
	48"	ZB32507M31	ZF33007M31	ZW31107M33	ZW40807M25
	60"	ZB32507M35	ZF33007M35	ZW31107M37	ZW40807M28
	72"	ZB32507M39	ZF33007M39	ZW31107M41	ZW40807M31
	84" (860/960)	ZB32507M43	ZF33007M43	ZW31107M45	ZW40807M34
8" Rock & Frost Combo	Dig Depth	3250-2	330-2	TA3110-2	TA4086-2
	48"	ZB32508M31	ZF33008M31	ZW31108M33	ZW40808M25
	60"	ZB32508M35	ZF33008M35	ZW31108M37	ZW40808M28
	72"	ZB32508M39	ZF33008M39	ZW31108M41	ZW40808M31
	84" (860/960)	ZB32508M43	ZF33008M43	ZW31108M45	ZW40808M34
10" Rock & Frost Combo	Dig Depth	3250-2	330-2	TA3110-2	TA4086-2
	48"	ZB32510M31	ZF33010M31	ZW31110M33	ZW40810M25
	60"	ZB32510M35	ZF33010M35	ZW31110M37	ZW40810M28
	72"	ZB32510M39	ZF33010M39	ZW31110M41	ZW40810M31
	84" (860/960)	ZB32510M43	ZF33010M43	ZW31110M45	ZW40810M34
12" Rock & Frost Combo	Dig Depth	3250-2	330-2	TA3110-2	TA4086-2
	48"	ZB32512M31	ZF33012M31	ZW31112M33	ZW40812M25
	60"	ZB32512M35	ZF33012M35	ZW31112M37	ZW40812M28
	72"	ZB32512M39	ZF33012M39	ZW31112M41	ZW40812M31
	84" (860/960)	ZB32512M43	ZF33012M43	ZW31112M45	ZW40812M34

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Terminator Combo

		2 Pitch	ABF	Premium ABF	Premium ABF
7" Terminator Combo	Dig Depth	3250-2	330-2		
	48"	ZB32507C31	ZF33007C31		
	60"	ZB32507C35	ZF33007C35		
	72"	ZB32507C39	ZF33007C39		
	84" (860/960)	ZB32507C43	ZF33007C43		
8" Terminator Combo	Dig Depth	3250-2	330-2	TA3110-2	
	48"	ZB32508C31	ZF33008C31	ZW31108C33	
	60"	ZB32508C35	ZF33008C35	ZW31108C37	
	72"	ZB32508C39	ZF33008C39	ZW31108C41	
	84" (860/960)	ZB32508C43	ZF33008C43	ZW31108C45	

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Bolt on Terminator

		2 Pitch	ABF	Premium ABF	Premium ABF
7" Bolt On Terminator	Dig Depth	3250-2	330-2	TA3110-2	
	48"	ZB32507T31	ZF33007T31	ZW31107T33	
	60"	ZB32507T35	ZF33007T35	ZW31107T37	
	72"	ZB32507T39	ZF33007T39	ZW31107T41	
	84" (860/960)	ZB32507T43	ZF33007T43	ZW31107T45	
8" Bolt On Terminator	Dig Depth	3250-2	330-2	TA3110-2	
	48"	ZB32508T31	ZF33008T31	ZW31108T33	
	60"	ZB32508T35	ZF33008T35	ZW31108T37	
	72"	ZB32508T39	ZF33008T39	ZW31108T41	
	84" (860/960)	ZB32508T43	ZF33008T43	ZW31108T45	



Bolt on Rock & Frost

		2 Pitch	ABF	Premium ABF	Premium ABF
7" Bolt On Rock & Frost	Dig Depth	3250-2	330-2	TA3110-2	TA4086-2
	48"	ZB32507R31	ZF33007R31	ZW31107R33	ZW40807R25
	60"	ZB32507R35	ZF33007R35	ZW31107R37	ZW40807R28
	72"	ZB32507R39	ZF33007R39	ZW31107R41	ZW40807R31
	84" (860/960)	ZB32507R43	ZF33007R43	ZW31107R45	ZW40807R34
8" Bolt On Rock & Frost	Dig Depth	3250-2	330-2	TA3110-2	TA4086-2
	48"	ZB32508R31	ZF33008R31	ZW31108R33	ZW40808R25
	60"	ZB32508R35	ZF33008R35	ZW31108R37	ZW40808R28
	72"	ZB32508R39	ZF33008R39	ZW31108R41	ZW40808R31
	84" (860/960)	ZB32508R43	ZF33008R43	ZW31108R45	ZW40808R34
10" Bolt On Rock & Frost	Dig Depth	3250-2	330-2	TA3110-2	TA4086-2
	48"	ZB32510R31	ZF33010R31	ZW31110R33	ZW40810R25
	60"	ZB32510R35	ZF33010R35	ZW31110R37	ZW40810R28
	72"	ZB32510R39	ZF33010R39	ZW31110R41	ZW40810R31
	84" (860/960)	ZB32510R43	ZF33010R43	ZW31110R45	ZW40810R34
12" Bolt On Rock & Frost	Dig Depth	3250-2	330-2	TA3110-2	TA4086-2
	48"	ZB32512R31	ZF33012R31	ZW31112R33	ZW40812R25
	60"	ZB32512R35	ZF33012R35	ZW31112R37	ZW40812R28
	72"	ZB32512R39	ZF33012R39	ZW31112R41	ZW40812R31
	84" (860/960)	ZB32512R43	ZF33012R43	ZW31112R45	ZW40812R34



Kerf Assembly

		2 Pitch	ABF	Premium ABF	Premium ABF
7" Kerf Assembly	Dig Depth	3250-2	330-2	TA3110-2	
	48"	ZB32507K31	ZF33007K31	TA311007K33	
	60"	ZB32507K35	ZF33007K35	TA311007K37	
	72"	ZB32507K39	ZF33007K39	TA311007K41	
	84" (860/960)	ZB32507K43	ZF33007K43	TA311007K45	
8" Kerf Assembly	Dig Depth	3250-2	330-2	TA3110-2	
	48"	ZB32508K31	ZF33008K31	TA311008K33	
	60"	ZB32508K35	ZF33008K35	TA311008K37	
	72"	ZB32508K39	ZF33008K39	TA311008K41	
	84" (860/960)	ZB32508K43	ZF33008K43	TA311008K45	

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H - Plate

		2 Pitch	ABF	Premium ABF	Premium ABF
7" H-Plate	Dig Depth			TA3110-2	TA4086-2
	48"			ZW31107H33	ZW40807H25
	60"			ZW31107H37	ZW40807H28
	72"			ZW31107H41	ZW40807H31
	84" (860/960)			ZW31107H45	ZW40807H34
8" H-Plate	Dig Depth			TA3110-2	TA4086-2
	48"			ZW31108H33	ZW40808H25
	60"			ZW31108H37	ZW40808H28
	72"			ZW31108H41	ZW40808H31
	84" (860/960)			ZW31108H45	ZW40808H34
10" H-Plate	Dig Depth			TA3110-2	TA4086-2
	48"			ZW31110H33	ZW40810H25
	60"			ZW31110H37	ZW40810H28
	72"			ZW31110H41	ZW40810H31
	84" (860/960)			ZW31110H45	ZW40810H34
12" H-plate	Dig Depth			TA3110-2	TA4086-2
	48"			ZW31112H33	ZW40812H25
	60"			ZW31112H37	ZW40812H28
	72"			ZW31112H41	ZW40812H31
	84" (860/960)			ZW31112H45	ZW40812H34

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2.609” - 2648" Pitch Accessories

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B439237	H439237	**Sprocket** - Split Drive 17 Tooth	1
	28-944	131-1249	**Bolt** - Hex 9/16" X 2 3/4" NF Gr 8	8
	232-4619	232-4619	**Nut** - 9/16" NF Self-Locking	8
	B126172A1	126172A1	**Sprocket** - Auger 2" ID	1
	B126170A1	126170A1	**Sprocket** - Auger 2 3/16" ID	1
	B675070	H675070	**Roller** - Boom End 260-265 chain 14" x 1" Thick (760 1 1/4" Thick)	1
not shown	B675070A		**Roller** – Assembly Includes B675070 & B759118	1
	B759118	H759118	**Bearing** - Tapered Roller	1

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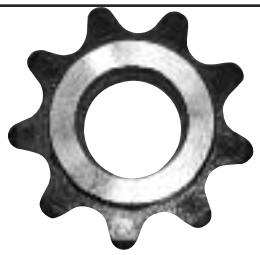
Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B438347	H438347	**Sprocket** - Split Drive 13 Tooth 9/16 Bolt	1
	28-944	28-944	**Bolt** - Hex 9/16" X 2 3/4" NF Gr8	8
	232-4619	131-1249	**Nut** - Hex 9/16" NF	8
	B434598	138936a1	**Sprocket** - Auger 11 Tooth	1
	B434597	H434597	**Shaft** - Auger	1
not shown	B759120	H759120	**Bearing** - Auger	2
	B433851	H433851	**Sprocket** - Boom End 13 Tooth	1
not shown	B433851A		**Sprocket** - Boom End Assembly Includes B433851, B747394 & BA55435	1
	B114728	H114728	**Plug** - Bleed	1
	B433989	H433989	**Sprocket** - Idler 8 Tooth Use 1 With 4' & 5' Boom, 2 With 6' Boom	AR
not shown	B433989A		**Sprocket** - Idler Assembly includes B433989, B747394 & BA55435	

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3.250" - 3.300" Pitch Accessories - Planetary Drive

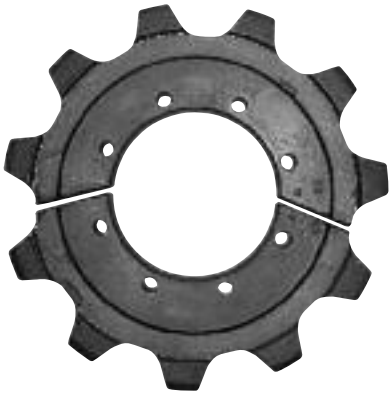
Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B747394	H747394	**Bearing** - Idler Sprocket	AR
	BA55435		**Snap Ring**	
	B672961	H672961	**Roller** - 20"	1
not shown	B672961A	H672962	**Roller** - 20" Assembly Includes B672961 & B759118	1
	34101128	13-1224	**Bolt** - Hex 3/4"-10 X 1 1/2"	1
	B759118	H759118	**Bearing** - Roller	1
not shown	B435218	H435218	**Seal** - Grease	2

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	186255A1	186255A1	**Sprocket** - Split Drive 14 tooth (TSD31205D)	1
	28-944	28-944	**Bolt** - Hex 9/16" NF X 2 3/4" Gr8	8
	232-4619	232-4619	**Nut** - 9/16" NF Self-Locking	8
	186252A1	186252A1	**Sprocket** - Auger Tooth (TSD31208A)	1
	199342A1	199342A1	**Sprocket** - Boom End 15 Tooth (TSD31251TI)	1
	B759118	H759118	**Bearing** - Boom End	1
	186265A1	186265A1	**Sprocket** - Idler (TSD 31207I)	AR
not shown	TSD31207IA		**Sprocket** - Idler Assembly Includes 186265A1, BA55435 & B747394	AR
	B747394	H747394	**Bearing** - Idler	AR
	BA55435	A55435	**Snap Ring** - Idler	AR

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4.086" Pitch Accessories - Planetary Drive

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	186276A1	186276A1	**Sprocket** - Drive, 11 Tooth (TSD40306D)	1
	28-948	28-948	**Bolt** - 9/16" NF X 3" Gr 8	8
	232-4619	232-4619	**Nut** - 9/16" NF Self-Locking	8
	186277A1	186277a1	**Sprocket** - Auger (TSD40308A)	1
not shown	199346A1	199346A1	**Sprocket** - Idler 7 Tooth (TSD40807I)	AR
	199343A1	199343A1	**Sprocket** - Boom End 11 Tooth (TSD40851TI)	1

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Chain Components

for RT660, RT860 & 960



TA265
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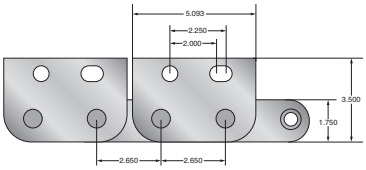
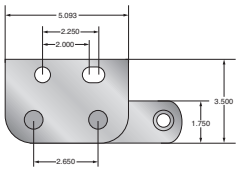
TA3.250 and 3.30
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TA265 Chain Component

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	TA265-2		**Chain** - Trench-All 2.648" ABF Bare One Pitch	AR
	TA265RPL	ZW26500B01	**Chain** - Repair Section W/Two Pins	AR
	265PC	ZW265PC	**Chain** - Connecting Pin	AR
	B135402		**Chain** - T Head Keeper	
	TA2158R	183140A1	**Cutter** - Cup Right Hand	AR
	TA2158L	183141A1	**Cutter** - Cup Left Hand	AR
	B102259A1	102259A1	**Spacer** - Tube Outside Mount (1.1919")	AR
	B135978	255599A1	**Spacer** - Tube Cup Inside Mount (1.639")	AR
	265RF		**Spacer** - Tube Carbide Inside Mount (1.118")	AR
	2609-8	ZWB264808	**Spacer** - Flat 8" Cut 1/2" Thick (Requires Two)	AR
	B122075A1	122075A1	**Adaptor** - 10" Cut	AR
	B122076A1	122076A1	**Adaptor** - 12" Cut	AR

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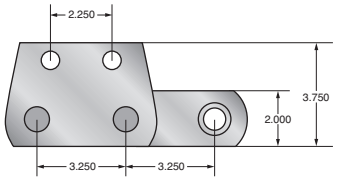
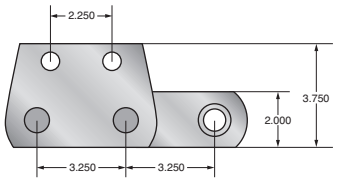
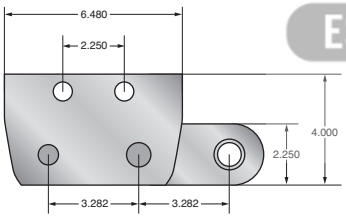
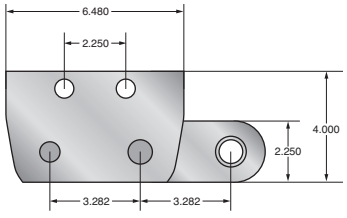
Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	581848		**Bolt** - 5/8" - 18 X 4" GR 8 (Cup Outside Mount, 1 Washer)	AR
	58183348		**Bolt** - 5/8" - 18 X 3 3/4" GR 8 (Inside Mount, 2 Washers)	AR
	58183128		**Bolt** - 5/8" - 18 X 3 1/24" GR 8 (10" Adaptor)	AR
	581858		**Bolt** - 5/8" - 18 X5" GR 8 (8" Cut 1 Washer)	AR
	58184128		**Bolt** - 5/8" -18 X 4 1/2" GR 8 (Terminator Outside Mount, 2 Washers)	AR
	582S		**Washer** - Flat 5/8"	AR
	58LW		**Washer** - Lock 5/8"	AR
	58LN		**Nut** - Lock 5/8"	AR
	H40L	183118A1	**Holder** - Rotary Left Hand 1 Pocket	AR
	H40R	1831191A1	**Holder** - Rotary Right Hand 1 Pocket	AR
	H40S	183120A1	**Holder** - Rotary Straight Hand 1 Pocket	AR
	765CRFN	183122A1	**Cutter** - Rotary Carbide Bit	AR
not shown	K91	183126A1	**Clip, C**	
	T26094L	252250A1	**Terminator** - 4" Left Hand	AR
	T26094R	2522249A1	**Terminator** - 4" Right Hand	AR
	T26095L	252252A1	**Terminator** - 5" Left Hand	AR

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TA265 Chain Component, continued

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	T26095R	252251A1	**Terminator** - 5" Right Hand	AR
	T26096L	252255A1	**Terminator** - 6" Left Hand	AR
	T26096R	252253A1	**Terminator** - 6" Right Hand	AR
	B258315A1	258315A1	**Kerf** - Center Cut	AR
	B258316A1	258316A1	**Kerf** - 1" Cut	AR
	B258317A1	258317A1	**Kerf** - 2" Cut	AR
	B258319A1	258319A1	**Kerf** - 3" Cut	AR
	B258320A1	258320A1	**Kerf** - 4" Cut	AR
not shown	B258321A1	258321A1	**Kerf** - 5" Cut	AR
	B258322A1	258322A1	**Kerf** - 6" Cut	AR
not shown	B258323A1	258323A1	**Kerf** - 7" Cut	AR
not shown	B258324A1	258324A1	**Kerf** - 8" Cut	AR

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	3250-2		**Chain** - 3.250" Evy 2nd Pitch Bare One Pitch	AR
	B325000B01	B572982	**Chain** - 3.250" Repair Section W/Two Pins	AR
	B135401		**Chain** - Connecting Pin W/ Keeper	AR
	B135402		**Chain** - T-Head Keeper	AR
	3250RL	228859A1	**Chain** - 3.250 Roller Link	AR
	330-2		**Chain** - 3.30" ABF Chain Bare One Pitch	AR
	330CP	257351A1	**Chain** - 3.30" Connecting Pin W/ Keeper	AR
	B135402		**Chain** - T-Head Keeper	AR
	330RL		**Chain** - 3.30" Roller Link	AR
	B330000B01	228857A1	**Chain** - 3.30" Repair Section Includes 2 Pins	AR

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3.250" & 3.30" Pitch Chain Components, continued

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B251371	188747A1	**Cutter** - Cup Left Hand 6 5/16" Tall	AR
	B251389	188748A1	**Cutter** - Cup Right Hand 6 5/16" Tall	AR
	B5215	183150A1	**Cutter** - Cup Low Profile Right Hand 5 1/8" Tall	AR
	B5216	183151A1	**Cutter** - Cup Low Profile Left Hand 5 1/8" Tall	AR
	B135977		**Spacer** - Tube Outside Mount (2.384")	AR
	B135981		**Spacer** - Tube Cup Inside Mount	AR
	B251504		**Spacer** - Flat 8" Cut 1/2" Thick	AR
	B227660		**Adaptor** - 10" Cut	AR
	B227678		**Adaptor** - 12" Cut	AR
	581148		**Bolt** - 5/8" - 11 X 4" GR 8 Inside Mount	AR
	58114128		**Bolt** - 5/8" - 11 X 4 1/2" GR 8 Cup Outside Mount	AR
	58114348		**Bolt** - 5/8" - 11 X 4 3/4" GR 8 Carbide Outside Mount	AR
	581158		**Bolt** - 5/8" - 11 X 5" GR 8 Cup 8" Cut	AR
	5811		**Nut** - 5/8" - 11 Locking	AR

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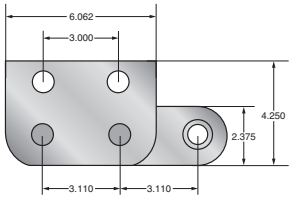
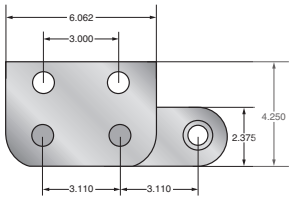
Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	H75-6L	183130A1	**Holder** - Rotary 7" Left Hand	AR
	H75-6R	183129A1	**Holder** - Rotary 7" Right Hand	AR
	H75-8L	183128A1	**Holder** - Rotary 8" Left Hand	AR
	H75-8R	183127A1	**Holder** - Rotary 8" Right Hand	AR
	H75BS		**Bolt Seat**	AR
	T325007L	252247A1	**Terminator** - 7" Left Hand	AR
	T325007R	252248A1	**Terminator** - 7" Right Hand	AR
	T325008L	254995A1	**Terminator** - 8" Left Hand	AR
	T325008R	254994A1	**Terminator** - 8" Right Hand	AR

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3.250" & 3.30" Pitch Chain Components, continued

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	B672602	H595223	**Kerf** - Center Cut	AR
	B672603	H595231	**Kerf** - 1" Cut	AR
	B672604	H595249	**Kerf** - 2" Cut	AR
	B672605	H595256	**Kerf** - 3" Cut	AR
	B672606	H595264	**Kerf** - 4" Cut 3 Pockets	AR
not shown	B672607	H595272	**Kerf** - 5" Cut	AR
	B672608	H595280	**Kerf** - 6" Cut	AR
not shown	B595298	H595298	**Kerf** - 7" Cut	AR
not shown	B595306	H595306	**Kerf** - 8" Cut	AR

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	TA3110-2		**Chain** - Trench-All 3.110" ABF One Pitch	AR
	TA3110CP		**Chain** - Connecting Pin & Keeper	AR
	B135402		**Chain** - T-Head Keeper	AR
	TA3110RL		**Chain** - Roller Link	AR
	TA3110RPL	ZW31100B01	**Chain** - Repair Section W/Two Pins	AR
	TA4134R	183147A1	**Cutter** - Cup Right Hand 6 1/8" Tall	AR
	TA4134L	183148A1	**Cutter** - Cup Left Hand 6 1/8" Tall	AR
	TA4134LPR	183155A1	**Cutter** - Cup Right Hand Low Profile 5 1/8" Tall	AR
	TA4134LPL	183156A1	**Cutter** - Cup Left Hand Low Profile 5 1/8" Tall	AR
	SP200	183146A1	**Spacer** - Tube Cup Inside Mount (1.982")	AR
	SP238	183135A1	**Spacer** - Tube Outside Mount (2.377")	AR

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3.110" Pitch Chain Components, continued

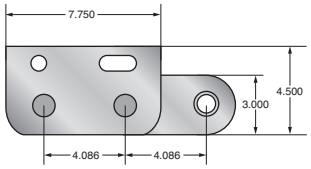
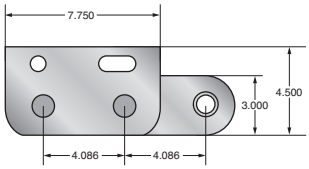
Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	341648		**Bolt** - 3/4" - 16 X 4" Gr 8 Inside Mount	AR
	34164128		**Bolt** - 3/4" - 16 X 4 1/2" Gr 8 Cup Outside Mount	AR
	341658		**Bolt** - 3/4" - 16 X 5" Gr 8	
	34165128		**Bolt** - 3/4" - 16 X 5 1/2" Gr 8 Carbide Outside Mount	AR
	341668		**Bolt** - 3/4" - 16 X 6" Gr 8 Cup 10" Cut	AR
	34166128		**Bolt** - 3/4" - 16 X 6 1/2" Gr 8 Carbide 10" Cut	AR
	BL3110-10	ZW311010	**Spacer** - Block 1" Thick 10" Cut	AR
	PL4134-12		**Adaptor** - 12" Cut	AR
	PL4134-14		**Adaptor** - 14" Cut	AR
	PL4134-16		**Adaptor** - 16" Cut	AR
	H75-6L	183130A1	**Holder** - Rotary 7" Left	AR
	H75-6R	183129A1	**Holder** - Rotary 7" Right	AR
	H75-8L	183128A1	**Holder** - Rotary 8" Left	AR
	H75-8R	183127A1	**Holder** - Rotary 8" Right	AR

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	T306706L	NA	**Terminator** - 6" Left Hand	AR
	T306706R	NA	**Terminator** - 6" Right Hand	AR
	T306708L	252245A1	**Terminator** - 8" Left Hand	AR
	T306708R	252246A1	**Terminator** - 8" Right Hand	AR
	K3067HDC	NA	**Kerf** - Center Cut	AR
	K3067HD1	NA	**Kerf** - 1" Cut	AR
	K3067HD2	NA	**Kerf** - 2" Cut	AR
	K3067HD3	NA	**Kerf** - 3" Cut	AR
	K3067HD4	NA	**Kerf** - 4" Cut 3 Pockets	AR
not shown	K3067HD5	NA	**Kerf** - 5" Cut	AR
	K3067HD6	NA	**Kerf** - 6" Cut	AR
not shown	K3067HD7	NA	**Kerf** - 7" Cut	AR
not shown	K3067HD8	NA	**Kerf** - 8" Cut	AR

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4.086" Pitch Chain Components

Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	TA4086-2		**Chain** - Trench-All 4.086" ABF One Pitch	
	TA4086RPL	ZW40800B01	**Chain** - Repair Section W/Two Pins	
	TA4086PC		**Chain** - Connector Pin W/Keeper	
	B135402		**Chain** - T-Head Keeper	AR
	TA4086RL		**Chain** - Roller Link	
	TA4134R	183147A1	**Cutter** - Cup Right Hand 6 1/8" Tall	
	TA4134L	183148A1	**Cutter** - Cup Left Hand 6 1/8" Tall	
	TA4134LPR	183155A1	**Cutter** - Cup Right Hand Low Profile 5 1/8" Tall	
	TA4134LPL	183156A1	**Cutter** - Cup Left Hand Low Profile 5 1/8" Tall	
	SP2716		**Spacer** - Tube Outside Mount (2.435")	
	BL4086-10		**Spacer** - Flat 1" Thick 10" Cut	
	PL4115-12		**Adaptor** - 12" cut	
	PL4115-14		**Adaptor** - 14" cut	

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Part	Ballantine Part No.	Astec Part No.	Description	Req'd
	PL4115-16		**Adaptor** - 16" cut	
	H75-6L	183130A1	**Holder** - Rotary 7" Left	
	H75-6R	183129A1	**Holder** - Rotary 7" Right	
	H75-8L	183128A1	**Holder** - Rotary 8" Left	
	H75-8R	183127A1	**Holder** - Rotary 8" Right	
	341648		**Bolt** - 3/4" - 16 X 4" Gr 8 12" Cut (Requires 4 Per Adaptor)	
	341658		**Bolt** - 3/4" - 16 X 5" Gr 8 Cups Outside W/Two Flat Washers & 14" Cut	
	34165128		**Bolt** - 3/4" - 16 X 5 1/2" Gr 8 Carbide Outside W/Two Flat Washers	
	341668		**Bolt** - 3/4" - 16 X 6" Gr 8 Cup 10" Cut	
	34166128		**Bolt** - 3/4" - 16 X 6 1/2" Gr 8 Carbide Outside 10" Cut	
	3416		**Nut** - 3/4" - 16 Locking	
	34LW		**Washer** - 3/4" Lock	
	34FW		**Washer** - 3/4" Flat	

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Legacy Models

Pedestrian Trechers

7+2, 10+2, 12+2, 14+4,
20+4, 25+4 | pg 117 - 128

Mid-Sized

TF600, 25+4XP,
30+4, DH4, DH5 | pg 129 - 142

Large Rider

DH4, DH5, 70+4, TF1000,
RoadRunner, 760 | pg 143 - 150


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Bare Chain

Dig Depth	4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
26"	ZB1640400B14	ZB1640200B28	B1370400B14	ZW16500B28	TA1654HD00B28
40"	ZB1640400B19	ZB1640200B38	B1370400B19	ZW16500B38	TA1654HD00B38
45"	ZB1640400B21	ZB1640200B42	B1370400B21	ZW16500B42	TA1654HD00B42
54"	ZB1640400B24	ZB1640200B48	B1370400B24	ZW16500B48	TA1654HD00B48
66"	ZB1640400B29	ZB1640200B58	B1370400B29	ZW16500B58	TA1654HD00B58

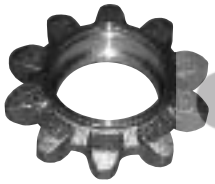
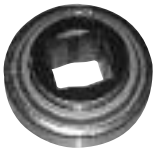


Cup Cutter Assembly

	Dig Depth	4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
		564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
4" Cup Assembly	26"	ZB16404414	ZB16404228	D137044C14	ZW16504228	ZW1654HD04228
	40"	ZB16404419	ZB16404238	D137044C19	ZW16504238	ZW1654HD04238
	45"	ZB16404421	ZB16404242	D137044C21	ZW16504242	ZW1654HD04242
	54"	ZB16404424	ZB16404248	D137044C24	ZW16504248	ZW1654HD04248
	66"	ZB16404429	ZB16404258	D137044C29	ZW16504258	ZW1654HD04258
6" Cup Assembly	Dig Depth	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
	26"	ZB16406414	ZB16406228	D137064C14	ZW16506228	ZW1654HD06228
	40"	ZB16406419	ZB16406238	D137064C19	ZW16506238	ZW1654HD06238
	45"	ZB16406421	ZB16406242	D137064C21	ZW16506242	ZW1654HD06242
	54"	ZB16406424	ZB16406248	D137064C24	ZW16506248	ZW1654HD06248
	66"	ZB16406429	ZB16406258	D137064C29	ZW16506258	ZW1654HD06258

See pages 38 - 45 for Chain Components

7+2, 10+2, 12+2, 12+4, 14+4, 20+4 & 25+4 Boom & Boom Parts

Part	Part No.	Description
	B033829	**Bracket** - Sprocket Boom End
	B742825	**Pin** - Roll 3/8" x 2"
	B056713	**Spring** - Boom End Idler Sprocket
	B034199	**Washer** - Spring Retainer
	B509349	**Shaft** - Spring Guide End Sprocket
	B503664	**Idler Sprocket** - Idler Assembly 10 Tooth Assembly Includes B033563, B747139, B033837
	B033563	**Sprocket** - Idler & Boom End 10 Tooth
	B747139	**Bearing** - Sealed
	B033837	**Ring** - Retaining Bearing
	B711432	**Bolt** - 5/8" x 3"
	B737494	**Lock Nut** - 5/8"
	B232645	**Bushing** - Square 1 1/8" Idler Shaft
	B738658	**Washer** - 5/8" Flat
not shown	B509836	**Bracket** - Boom End & Spring Assembly (No Sprocket) Includes B033829, B034199, B056713, B509349, B742825

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Part	Part No.	Description
	B350785	**Dust Shield**
Trencher Booms - See Page Number 27 - 28		

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Part	Part No.	Description
	B748681	**Nut** - Retainer
	B748723	**Washer** - Lock
	B028969	**Bushing**
	B158576	**Bushing**
	B747576	**Bearing** - Cone
	B747568	**Bearing** - Cup
	B747667	**Bearing** - Cup
	B749085	**Seal** - Grease
not shown	B034470	**Sprocket** - Drive 10 Tooth 1 3/8" Bore
not shown	B207688	**Sprocket** - Drive 12+2
not shown	B034462	**Shaft** - Drive
	B033290	**Key** - 1/4" x 2 1/4"
	B034488	**Key** - 3/8" x 1 1/2"
	B738039	**Lock Nut** - 1/2"

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Part	Part No.	Description
	B502526	**Auger**
	B500025	**Auger** - 7+2
	B034439	**U Bolt**
not shown	B034579	**Shield** - Seal
not shown	B528182	**Idler Assembly** - Track roller Front Includes B747642, B747659, B089656, B148751, B749077, B089631, 4131080 & B738054
	B148791	**Roller** - Idler Track
	B089656	**Bushing** - Shaft (Sleeve & Seal Seat)
	B749077	**Seal** - Grease
	B089631	**Bearing** - Shaft (Roller)

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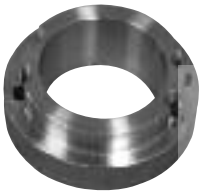
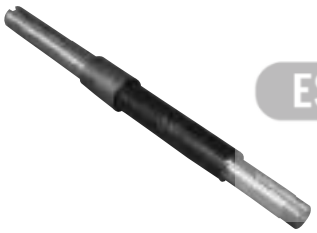
Part	Part No.	Description
not shown	B550475	**Roller** - Assembly Track Includes B747642, B747659, B089664, B168013, B749077, B089631, 4131080 & B738054
	B168013	**Roller** - Idler Track
	B747642	**Bearing** - Cup Tapered Roller
	B747659	**Bearing** - Cone Tapered Roller
not shown	B089664	**Bushing** - Shaft (Sleeve & Seal Seat)
	B089631	**Bearing** - Shaft (Roller)
	413-1080	**Bolt** - Hex 5/8" NC X 5"
	B738054	**Nut** - Hex 5/8" Self Locking NC
	B148726	**Sprocket** - Track Drive
	B545160	**Track** - Assembly 10" Cleat 40 Pads

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Part	Part No.	Description
	B748681	**Nut** - Retainer 1 1/8"
	B748723	**Lockwasher**
	B070045	**Key** - 3/8" x 1 3/4"
	B028969	**Bushing**
	B158576	**Bushing**
	B747568	**Bearing** - Cup
	B091025	**Ring** - Retainer
	B747741	**Bearing** - Cone
	B748111	**Bearing**
	B747576	**Bearing** - Cone
	B749085	**Seal** - Grease
	B053546	**Seal** - Sheild

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18+4, 20+4, 25+4 & 25+4XP Drive Shaft & Auger, continued

Part	Part No.	Description
	B069773	**Sprocket** - Split Drive 10 Tooth 1 5/8"
	B739219	**Lockwasher** - 3/8"
	B709899	**Bolt** - 3/8" x 2"
	B069930	**Hub** - Drive sprocket
	B520411	**Shaft** - Drive 1 1/4" 22 1/2" long

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Part	Part No.	Description
	B502526	**Auger**
	B034439	**U Bolt**
	B738039	**Lock Nut** - 1/2"
	B091041	**Sprocket** - Driven 45 Tooth 360 Chain
	B747303	**Bearing**
not shown	B652248	**Sprocket** - 25+4XP 36 Tooth 1 1/4" Bore # 80
	B757864	**Chain** - 25+4XP Roller # 80
	B048850	**Sprocket** - 12 Tooth # 60
not shown	B397125	**Sprocket** - 9 Tooth # 80 1 1/8" Confirm Bore

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Bare Chain

	4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
Dig Depth	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
TL70, TL100	ZB1640400B13	ZB1640200B26	B1370400B13	ZW16500B26	TA1654HD00B26
TL120	ZB1640400B14	ZB1640200B28	B1370400B14	ZW16500B28	TA1654HD00B28



Cup Cutter Assembly

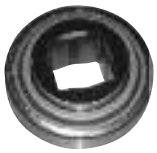
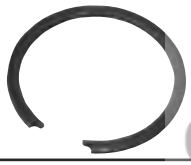
		4 Pitch	2 Pitch	4 Pitch	ABF	Premium ABF
4" Cup Assembly	Dig Depth	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
	TL70, TL100	ZB16404413	ZB16404226	D137044C13	ZW16504226	ZW1654HD04226
	TL120	ZB16404414	ZB16404228	D137044C14	ZW16504228	ZW1654HD04228
6" Cup Assembly	Dig Depth	564-4	564-2	TA1654-4	TA1654-2	TA1654HD-2
	TL70, TL100	ZB16406413	ZB16406226	D137064C13	ZW16506226	ZW1654HD06226
	TL120	ZB16406414	ZB16406228	D137064C14	ZW16506228	ZW1654HD06228

See pages 38 - 45 for Chain Components

Part	Part No.	Description
not shown	B334789	**Shaft** - Drive TL70 & 100 1/4" Keyway
	B403261	**Shaft** - Drive TL70 & 100 New Style 5/16" Keyway
not shown	B207688	**Sprocket** - Drive TL120 10 Tooth 1 3/8" Bore
	B404004	**Sprocket** - Drive 5/16" Keyway
	A7409	**Snap Ring**
	B746651	**Snap Ring**
	B126284	**Key** - 1/4" x 7/8"
	B749127	**Seal** - Grease
	B757807	**Bearing**
	B036384	**Key** - 1/4" sq. x 1 3/8"
	B500025	**Auger**
	B404012	**Key** - 5/16" x 27/32"
not shown	B758854	**Seal** - TL100

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Trimline 70, 100 & 120 Idler & Bearing

	Part No.	Description
	B503664	**Idler Sprocket** - Idler Assembly 10 Tooth Assembly Includes B033563, B747139, B033837
	B033563	**Sprocket** - Idler
	B747139	**Bearing** - Sealed
	B033837	**Snap Ring**
	B711432	**Bolt** - 5/8" x 3"
	B737494	**Lock Nut** - 5/8"
	B232645	**Bushing**
	B738658	**Washer**
	B350785	**Shield** - Dust

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Bare Chain

Bare Chain	4 Pitch	ABF	2 Pitch	ABF	Premium ABF
Dig Depth	2 - 4	2ABF	2609-2	2609ABF-2	TA265-2
36"	B2000400B16	B2ABF00B31	ZB26000B24	ZF26000B24	ZW26500B24
48"	B2000400B19	B2ABF00B38	ZB26000B29	ZF26000B29	ZW26500B29
60"	B2000400B22	B2ABF00B44	ZB26000B34	ZF26000B34	ZW26500B34

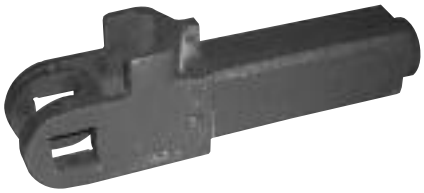
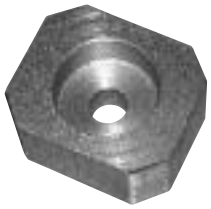


Cup Cutter Assembly

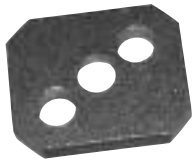
		4 Pitch	ABF	2 Pitch	ABF	Premium ABF
6" Cup Assembly	Dig Depth	2 - 4	2ABF	2609-2	2609ABF-2	TA265-2
	36"	B2000406C16	B2ABF06C31	ZB26006224	ZF26006224	ZW26506224
	48"	B2000406C19	B2ABF06C38	ZB26006229	ZF26006229	ZW26506229
	60"	B2000406C22	B2ABF06C44	ZB26006234	ZF26006234	ZW26506234
8" Cup Assembly	Dig Depth	2 - 4	2ABF	2609-2	2609ABF-2	TA265-2
	36"	B2000408C16	B2ABF08C31	ZB26008224	ZF26008224	ZW26508224
	48"	B2000408C19	B2ABF08C38	ZB26008229	ZF26008229	ZW26508229
	60"	B2000408C22	B2ABF08C44	ZB26008234	ZF26008234	ZW26508234

See Pages 74 - 82 for Chain Components

TF600, 30+4, 40+4, DH4, DH5 & 25+4XP Boom End & Roller

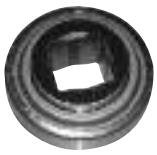
Part	Part No.	Description
	B115204	**Casting** - Boom End
not shown	B531087	**Boom End Assembly** Includes B737494, B090787, B101998, B114728, B115188, B115196, B115204, B115238, B115246, B115261, B117598, B119164, B119172, B742395, B742866, B745398, B747444, B748871 & 749341
	B114728	**Plug** - Bleed
	B115246	**Shaft** - Square
	B117598	**Washer**
	B742866	**Pin** - Roll 3/8" x 2 1/2"
	B745398	**Grease Fitting**
	B748871	**O-Ring**
	B749341	**Washer** - Backup
	B115188	**Rod** - Plunger
	B115196	**Plate** - Bearing

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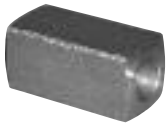
Part	Part No.	Description
	B742395	**Pin** - Roll 1/4" x 1 1/2"
	B090787	**Bolt** - Special
	B115238	**Spring** - Outer Retainer
	B101998	**Spring**
	B119172	**Pin** - Clevis
	B119164	**Spring** - Inner Retainer
	B737494	**Lock Nut** - 5/8"

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TF600, 30+4, 40+4, DH4, DH5 & 25+4XP Boom End & Roller, continued

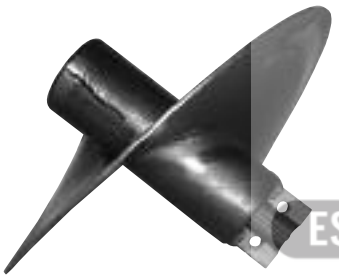
Part	Part No.	Description
	B115261	**Roller** - Outer
	B747444	**Bearing** - 1 1/2" ID
not shown	B531384	**Roller** - Assembly Includes B115261 & B747444
	B709477	**Bolt** - 5/16" x 1 1/2" NC
	B709873	**Bolt** - 3/8" x 1 1/2" NC
	B114934	**Link** - Boom End Pair
	B738013	**Lock Nut** - 3/8" NC
	B738005	**Lock Nut** - 5/16" NC
not shown	B531087	**Boom End Assembly** Includes B737494, B090787, B101998, B114728, B115188, B115196, B115204, B115238, B115246, B115261, B117598, B119164, B119172, B742395, B742866, B745398, B747444, B748871 & 749341
	B115683	**Sprocket** - Idler 7 Tooth
not shown	B531251	**Sprocket** - Idler Assembly Includes B115683, B033837 & B749139
	B747139	**Bearing** - Sealed SQ Hole
	B033837	**Snap Ring** - Idler Sprocket

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Part	Part No.	Description
	B251033	**Shaft** - Idler Sprocket
	B117606	**Washer** - Idler Sprocket
	B738658	**Washer** - 5/8" Flat Washer
	B738054	**Locknut** - 5/8"
	B711440	**Bolt** - 5/8" X 3 1/2"

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25+4XP Drive & Auger

Part	Part No.	Description
	B148569	**Sprocket** - Split Drive Digging Chain
not shown	B333740	**Hub** - Drive Sprocket
	B723288	**Bolt** - 3/8" - 24 X 2 1/4"
	B746750	**Locknut** - 3/8" - 24
	B070789	**Sleeve** - Drive Shaft Bearing Race
	B502526	**Auger** - Dirt
	B034439	**U Bolt** - Auger
	B738054	**Locknut** - 5/8" Auger
	B091025	**Snap Ring**
	B748111	**Bearing** - Needle Drive Shaft
	B749085	**Seal** - Grease
	B053546	**Seal** - Shield

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Part	Part No.	Description
	B148569	**Sprocket** - Split Drive Digging Chain
	B114025	**Hub** - Split Drive
	B723288	**Bolt** - 3/8" X 2 1/4"
	B746750	**Locknut** - 3/8"
not shown	B746602	**Snap Ring** - Hub
	B551523	**Auger** - Dirt
	B541011	**Shaft** - Drive Assembly
	B114066	**Sleeve** - Drive Shaft
	B115816	**Key** - 1/2" SQ X 3 1/4"
	B070045	**Key** - 3/8" SQ X 1 3/4"
	B749242	**Seal** - Grease

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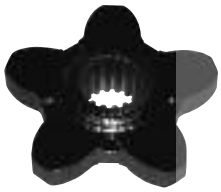
Part	Part No.	Description
	B748087	**Bearing** - Needle
	B150169	**Washer** - Thrust
	B748228	**Bearing** - Needle
	B749283	**Seal** - Grease
not shown	B150375	**Washer** - Thrust
not shown	B746677	**Snap Ring** - Drive Shaft
	B150185	**Sprocket** - Plate Drive 45 Tooth # 80 Chain

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Part	Part No.	Description
	B752998	**Chain** - Roller #80
not shown	B748335	**Chain** - Connector Link # 80
	B747436	**Sprocket** - Plate Idler # 80 Chain 12 Tooth
not shown	B216903	**Sprocket** - Plate PTO # 80 Chain
not shown	B528182	**Idler Assembly** - Track Roller Front Includes B747642, B747659, B089656, B148751 B749077, B089631, 4131080 & B738054
	B148791	**Roller** - Idler, Track
	B747642	**Bearing** - Cup Tapered Roller
	B747659	**Bearing** - Cone Tapered Roller
	B089656	**Bushing** - Shaft (Sleeve & Seal Seat)
	B749077	**Seal** - Grease
	B089631	**Bearing** - Shaft (Roller)

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30+4, TF600 Drive & Track, continued

Part	Part No.	Description
not shown	B550475	**Roller** - Assembly Track Includes B747642, B747659, B089664, B168013, B749077, B089631, 4131080 & B738054
	B168013	**Roller** - Idler Track
	413-1080	**Bolt** - Hex 5/8" NC X 5"
	B738054	**Nut** - Hex 5/8" Self Locking NC
	B148726	**Sprocket** - Track Drive
	B545160	**Track** - Assembly 10" Cleat 40 Pads
	B522888	**Track** - Assembly 10" Cleat 48 Pads (TF700)
	B545152	**Track** - Assembly 10" Cleat 50 Pads (TF700)

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Part	Part No.	Description
	B148569	**Sprocket** - Split Drive
not shown	B216846	**Sprocket** - Plate, #80 45 Tooth
	B752998	**Chain** - Roller #80
not shown	B748335	**Chain** - Connector Link #80
	B747436	**Sprocket** - Plate Idler #80 Chain 12 Tooth
not shown	B216903	**Sprocket** - Plate PTO #80 Chain

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2.609" & 3075" Pitch Trenching Chain For DH4 & DH5

Bare Chain

	2 Pitch	ABF	Premium ABF	Premium ABF
Dig Depth	2609-2	2609ABF-2	TA265-2	TA3075-2
36"	ZB26000B30	ZF26000B30	ZW26500B30	ZW30700B26
48"	ZB26000B35	ZF26000B35	ZW26500B35	ZW30700B30
60"	ZB26000B41	ZF26000B41	ZW26500B41	ZW30700B35
72"	ZB26000B46	ZF26000B46	ZW26500B46	ZW30700B40

6" Cup Assembly

	2 Pitch	ABF	Premium ABF	Premium ABF
Dig Depth	2609-2	2609ABF-2	TA265-2	TA3075-2
36"	ZB26006230	ZF26006230	ZW26506230	ZW30706226
48"	ZB26006235	ZF26006235	ZW26506235	ZW30706230
60"	ZB26006241	ZF26006241	ZW26506241	ZW30706235
72"	ZB26006246	ZF26006246	ZW26506246	ZW30706240

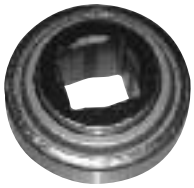
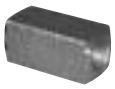
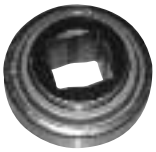
See Pages 74 - 82 for Chain Components

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Part	Part No.	Description
	B148569	**Sprocket** - Split Drive 2.609" Pitch
	B212811	**Sprocket** - Split Drive 3.125" (Case 3.075") 9 Tooth
	B723288	**Bolt** - 3/8" X 2 1/4"
	B746750	**Locknut** - 3/8"
	B115816	**Key** - 1/2" SQ X 3 1/4"
	B748111	**Bearing** - Needle Drive Shaft
	B375881	**Sprocket** - Auger 3.125" (Case 3.075") 8 Tooth
	B132761	**Sprocket** - Idler 3.125 (Case 3.075")
not shown	B544171	**Sprocket** - Idler Assembly 3.125" (Case 3.075") Includes B132761 & B747139

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DH4, DH5 3.125" (Case 3.075")

Part	Part No.	Description
	B747139	**Bearing** - sealed 3.125" Requires 2
	B251025	**Shaft** - SQ Idler (B131761 Spkt)
	5811	**Locknut** - 5/8" - 11
	581158	**Bolt** - 5/8" - 11 X 5"
	58FW	**Washer** - 5/8"
	B757864	**Chain** - Roller # 80
	B747436	**Sprocket** - Idler # 80 chain
	B071779	**Roller** - Boom End 3.125" (Case 3.075")
not shown	B508168	**Roller** - Boom End Assembly 3.125" (Case 3.075") Includes B071779 & B747139
	B747139	**Bearing** - sealed 3.125" Requires 2
Please Check Page No. 65 - 69 For Chain Selection		

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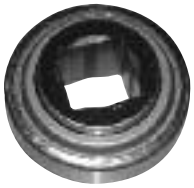
Part	Part No.	Description
	B312500B28	**Chain** - 3.125" Pitch 70K 28 Station
	B312500B05	**Chain** - 3.125" Pitch 70K 5 Station
	B312500B01	**Chain** - 3.125" Pitch 70K 1 Station (2 Pins)
	B5810	**Chain** - Pin
	B5811	**Chain** - Pin Keeper
	B6105	**Chain** - Roller Link
	B251389	**Cutter** - Cup Right Hand 2 1/2" C-C
	B251371	**Cutter** - Cup Left Hand 2 1/2" C-C
	B138990	**Spacer** - Flat 3/8" Thick For 7" Cut
	B213496	**Spacer** - Tube Short
	B138982	**Spacer** - Tube Long
	B113628	**Bolt** - 5/8" X 3 1/2"
	B113618	**Bolt** - 5/8" X 4"
	B113647	**Bolt** - 5/8" X 5"
	B1311130	**Locknut** - 5/8"

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RoadRunner & TF1000

Part	Part No.	Description
	B220509	**Sprocket** - Split Drive 3.250" 9 Tooth
	B037168	**Sprocket** - Split Drive 3.125" 9 Tooth
	38241348	**Bolt** - Drive Sprocket 3/8"-24 X 1 3/4"
	3824	**Locknut** - 3/8"
	B099226	**Sprocket** - Auger 3.125"
	B747394	**Bearing** - Auger Shaft
	B132761	**Sprocket** - Idler 3.125 (Case 3.075")
not shown	B544171	**Sprocket** - Idler Assembly 3.125" (Case 3.075") Includes B132761 & B747139
	B033837	**Snap Ring** - Idler Sprocket

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Part	Part No.	Description
	B251025	**Bushing** - Idler Sprocket
	B738658	**Washer** - Flat 5/8"
	581158	**Bolt** - Idler Shaft 5/8" - 11 X 5"
	5811	**Locknut** - 5/8"-11
	B071779	**Roller** - Boom End
not shown	B508168	**Roller** - Boom End Assembly 3.125" (Case 3.075") Includes B071779 & B747139
	B747139	**Bearing** - Roller
Please Check Page No. 91 - 94 For 3.250" Pitch Chain Selection		

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Bare Chain

	4 Pitch	2 Pitch	ABF
Dig Depth	3067-4	3067-2	3067ABF-2
48"	B30670400B17	B3067HD00B34	B3067ABF00B34
60"	B30670400B19	B3067HD00B38	B3067ABF00B38
72"	B30670400B21	B3067HD00B42	B3067ABF00B42
84"	B30670400B24	B3067HD00B47	B3067ABF00B47

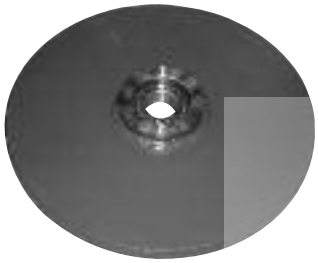
6" Cup Assembly

	4 Pitch	2 Pitch	ABF
Dig Depth	3067-4	3067-2	3067ABF-2
48"	B30670406B17	B3067HD06B34	B3067ABF06B34
60"	B30670406B19	B3067HD06B38	B3067ABF06B38
72"	B30670406B21	B3067HD06B42	B3067ABF06B42
84"	B30670406B24	B3067HD06B47	B3067ABF06B47

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Part	Part No.	Description
	B433264	**Sprocket** - Split Drive 13 Tooth 1/2" bolts
	12202348	**Bolt** - 1/2"-20 X 2 3/4"
	12FW	**Washer** - 1/2"
	1220	**Locknut** - 1/2" - 20
	B434598	**Sprocket** - Auger 10 Tooth (B433352)
	B434597	**Shaft** - Auger (433447)
	B433851	**Sprocket** - Boom End 13 Tooth
not shown	B433851A	**Sprocket** - Boom End Assembly Includes B433851, B747394, & BA55435
	B747394	**Bearing** - Boom End

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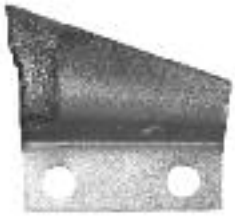
Part	Part No.	Description
	B433989	**Sprocket** - Idler 8 Tooth
not shown	B433989A	**Sprocket** - Idler Assembly Includes B433989, B474394, & BA55435
	B672961	**Roller** - Boom End 20"
not shown	B672961A	**Roller** - Boom End Assembly Includes B672961 & B759118
	B759118	**Bearing** - Boom End Kit
	B435218	**Seal** - Grease
See Page No. 91 - 94 For Chain Options ***See Page No. 105 - 108 For Trencher Chain Components***		

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Part	Part No.	Description
	B433264DW	**Sprocket** - Split Drive 3.067" Conversion
	12202348	**Bolt** - 1/2"-20 X 2 3/4"
	12FW	**Washer** - 1/2"
	1220	**Locknut** - 1/2" - 20
	B434598DW	**Sprocket** - Auger 3.067" Conversion
	B433851DW	**Sprocket** - Boom End 3.067" Conversion
not shown	B433851DWA	**Sprocket** - Boom End Assembly Includes B433851, B747394, & BA55435

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Sprocket Conversion to 3.067" Pitch Chain

Part	Part No.	Description
not shown	B433989DWA	**Sprocket** - Idler W/Bearings 3.067" Conversion Includes B433989, B474394, BA55435
	B135910	**Cutter** - Cup R.H.
	B135911	**Cutter** - Cup L.H.
	B105319	**Bolt** - 3/4" X 1 1/2"
	B105372	**Locknut** - 3/4"

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Warning

Use Care To Prevent Injury Comply with the Following to Avoid Serious Personal Injury

1. Guards must be provided on all chain and sprocket installations in accordance with provisions of ANSI/ASME B15.1 - 1996 "Safety Standards for Mechanical Power Transmission Apparatus," and ANSI/ASME B20.1 - 1996 "Safety Standards for Conveyors and Related Equipment," or other applicable safety standards. When revisions of these standards are published, the updated edition shall apply.

2. Always lock out power switch before installing, removing, lubricating or servicing a chain system.

3. When connecting or disconnecting chain:
   a. Eye protection is required. Wear safety glasses, protective clothing, gloves, and safety shoes.

   b. Support the chain to prevent uncontrolled movement of chain and parts.

   c. Use of pressing equipment is recommended. Tools must be in good condition and properly used.

   d. Determine correct direction for pin/rivet removal or insertion.

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